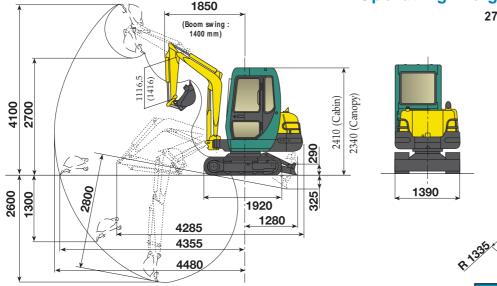
# SPECIFICATIONS B25V

#### Operating weight (cabin/canopy):

**2790/2690 Kg\*** (Rubber crawlers) **2870/2770 Kg\*** (Steel crawlers)

\* ± 2% tolerance

610 465



The manufacturer reserves the right to alter vehicle specifications. Dimensions in mm given with standard Yanmar bucket. Dimensions with long arm: +300 mm.

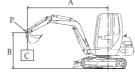
#### Machine with cabin, rubber crawlers, bucket of 78 kg (400 mm).

A: Reach from swing center line (m)

B: Load point height (m)

C: Rated lift capacity (kg).

(-4% with canopy)



| Blade on ground |       |       |       |       |       |       |       |        |   |
|-----------------|-------|-------|-------|-------|-------|-------|-------|--------|---|
| Α               | Ma    | axi   | 3,0   | m     | 2,5   | m     | 2,0   | m      |   |
| В               | =#    |       |       |       |       |       |       |        |   |
| 3,0             | * 440 | * 440 | -     | -     | -     | -     | -     | -      |   |
| 2,5             | * 440 | * 440 | *410  | * 410 | -     | -     | -     | -      |   |
| 2,0             | * 440 | * 440 | * 440 | * 440 | * 480 | * 480 | -     | -      |   |
| 1,0             | 360   | * 460 | *570  | * 570 | * 750 | * 750 | *1060 | * 1060 | С |
| 0               | 380   | *490  | 490   | * 640 | 640   | * 820 | 890   | * 1150 |   |
| -1,0            | * 490 | *500  | -     | -     | * 700 | *700  | *970  | *970   |   |
| -1,5            | * 450 | * 450 | -     | -     | * 470 | * 470 | *700  | * 700  |   |

: Rating over front : Rating over side 180°

| Blade above ground |       |       |       |       |       |       |       |        |   |
|--------------------|-------|-------|-------|-------|-------|-------|-------|--------|---|
| Α                  | Ma    | axi   | 3,0   | m     | 2,5   | m     | 2,0   | m      |   |
| В                  | ==    |       |       |       |       |       |       |        |   |
| 3,0                | * 440 | * 440 |       | -     | -     | -     |       | -      |   |
| 2,5                | * 440 | * 440 | *410  | * 410 | -     | -     | -     | -      |   |
| 2,0                | * 440 | *440  | * 440 | * 440 | * 480 | * 480 | -     | -      |   |
| 1,0                | 360   | *460  | *570  | * 570 | 640   | * 750 | *1060 | * 1060 | С |
| 0                  | 380   | *490  | 490   | * 640 | 640   | *820  | 890   | * 1150 |   |
| -1,0               | * 490 | *500  | ٠     | •     | *700  | *700  | *970  | *970   |   |
| -1,5               | * 450 | * 450 | -     | -     | * 470 | * 470 | *700  | * 700  |   |

The lifted loads listed is RATED LIFT CAPACITY complies with ISO 10567. Smaller values are of either the RATED TIPPING LOAD (75% of the static tipping load) or the RATED HYDRAULIC LIFT CAPACITY (87% of hydraulic capacity). The asterisked value \* shows the rated hydraulic lift capacity.

#### Engine

| Yanmar Diesel 3 cylinders  | 3TNE78A-B1A            |
|----------------------------|------------------------|
| Rated output (DIN 6270B) . | 14 kw/19,1 HP/2100 rpm |
| Displacement               | 1204 cm <sup>3</sup>   |
| Max. torque                | 73,5 N.m./ 1600 rpm    |

#### Hydraulic circuit

| Circuit capacity         | 76 L          |
|--------------------------|---------------|
| Max. pressure            |               |
| 2 variable plunger pumps | 2 x 30,6 L/mn |
| 1 gear pump              |               |

#### Performances

| Travelling speed           | 4,5/2,5 km/h                 |
|----------------------------|------------------------------|
| Swing speed                | 10 rpm                       |
| Digging force (arm/bucket) | 1450/2040 kgf                |
| Boom swing                 | 50990°                       |
| Ground pressure**          | 0,28/0,29 kg/cm <sup>2</sup> |
| Gradeability               | 30°                          |
| Crawler width              | 300 mm                       |
| Ground clearance           | 320 mm                       |
| Blade                      | 1390 x 254 mm                |
|                            |                              |

#### Various data

| Fuel tank      |                    | 29 L               |
|----------------|--------------------|--------------------|
| Cooling system |                    | 4,6 L              |
| Transport dime | nsions 428         | 5 x 1438 x 2410 mm |
| Noise level    | LWA (2000/14/EC)** | 96/96 dBA          |
|                | LPA (89/514/EEC)** | 79/77 dBA          |

\*\* Canopy/Cabin

| РТО          | Maxi theoretical data |           |             |  |  |  |
|--------------|-----------------------|-----------|-------------|--|--|--|
| PIU          | bar At 2100 rpm       |           | At 1150 rpm |  |  |  |
| 101<br>(0,0) | 185 bar               | 56,3 L/mn | 30,8 L/mn   |  |  |  |
|              | 185 bar               | 56,3 L/mn | 30,8 L/mn   |  |  |  |

The flow is lower when the pressure is bigger.



AMMANN-YANMARSA

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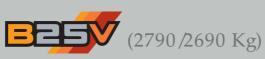




**Compact machines** 

Mini-excavators





### PERFORMANCES

### High level of performance for higher productivity on working areas.



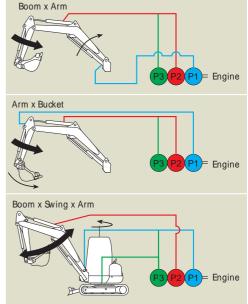
#### Yanmar TNE Engine, with direct injection:

- Environment friendly : fully compliant to 97/68/EC european norm and EPA american norms.
- · Low speed increased life.
- · Easy access to main components.
- · Heavy duty battery.

#### Power and productivity:

- VIPPS hydraulic circuit (Vio Progressiv 3 Pump System) utilising a variable flow double piston pump, a gear pump and a multiple combination control valve :
- combined flow from all pumps on demand for a higher work speed.
- powerful and simultaneous operations, even during travel.







Use of a high performance engine and VIPPS technology: less noise, less fuel consumption, less pollution, less power consumption.

#### Working equipment:

- Auxiliary circuit with 2-way valve for use of various accessories : tilting ditch cleaning bucket,...
- Stop valve for direct return to the tank.
- Pedal lock for use with manual hydraulic tools.
   Available as option: a long arm (+300 mm) or a removable arm extension (+500 mm).



# COMFORT AND SAFETY

Comfort and safety for the operator: an absolute priority on the Yanmar mini-excavators.

#### Ergonomic and wide operating position:

- Luxurious adjustable comfort seat in skaï (canopy version)
  or textile seat (cabin version) (forward adjustment, backrest
  adjustment and weight adjustment) with headrests.
- Well organised pilot system: joysticks, armrests and travelling levers equipped with pedals.
- Progressive hydraulic pilot system for smoothness and precision.
- · Modern and convenient console.





- Windscreen in 2 parts, stored overhead.
   Siding side windows.
- Easy access in the cabin: excellent width at the top and the bottom of the cabin.
- Defroster, heater, ventilation, inside lighting, windscreen washer....



#### Optimum safety:

- Canopy and cabin FOPS1 and TOPS with safety belt.
   The cabin is also ROPS.
- Large safety levers (only one in the cabin version) on access to operating positions: locks working movements and travelling levers.
- Large surface with windows for superb all-round operator visibility.
- Shock absorber on boom cylinder, swing cylinder, swing and travelling motors.
- Return valve on boom cylinder to avoid oil leakage.



Separated pedals for 3rd circuit and boom swing fitted with robust protections on pedal guards acting as footrests.

## ELIABILITY AND ACCESSIBILITY

Robustness and accessibility to all components

#### Robust undercarriage:

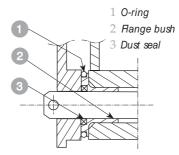
- · Long undercarriage for higher lateral stability.
- · Better side stability due to the use of double lateral rollers and asymetric crawlers.
- This «VICTAS» system brings additional advantages:
  - Better lifting capacity.
  - Less ground damage.
  - Less track wear.
  - Noise and vibration free travel.



Large cast iron counterweights:

- Excellent protection against shocks,
- Contribution to the balance of the machine.





- · Bucket play prevented by flanged bush and dust seal.
- Dipper and boom equipped with pins





- · Central guiding of flexible hoses at the base of the upper carriage.
- Flexible hoses protected against abrasion by external
- · Cylinder protection on boom.



#### Easier maintenance:

 A large engine hood allows quick access for maintenance operations.



