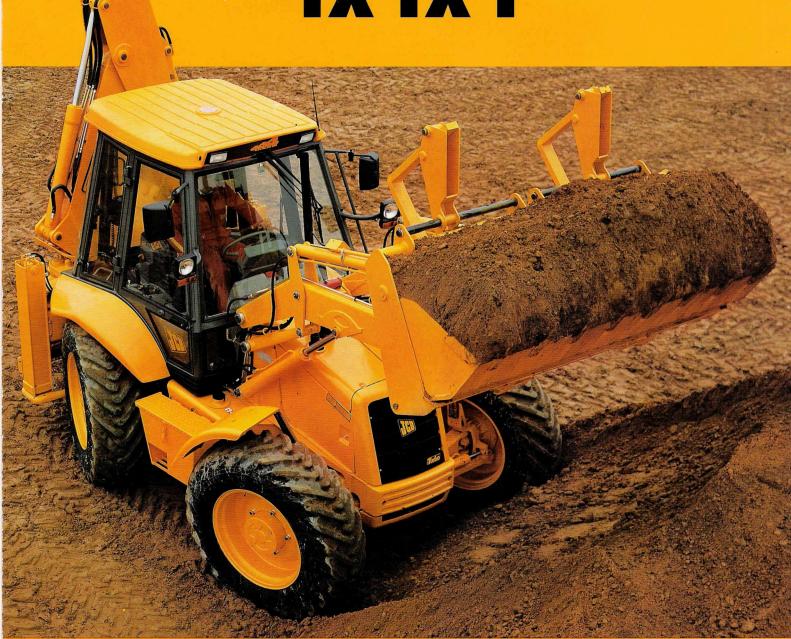


## JCB 4CX 4x4x4



- 4 equal sized wheels 4 wheel drive 4 wheel steer
- JCE Max-1tac axles JCE Powershift transmission
- Hydraulic Speed Contral Spacious and comfortable cab
  - Adjustable steering column Contemporary styling

# 4 EQUAL SIZED WHEELS, 4 WHEEL DRIVE, 4 WHEEL STEER.

The 4CX4x4x4 brings outstanding ability to any job. It boasts the unique 4x4x4 combination, a breakthrough which only Europe's premier backhoe loader manufacturer could have perfected.

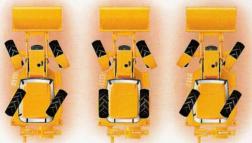
Thisjoins many other innovative features to provide the level of performance an ever changing industry is demanding for the 90's.

- Four equal sized wheels enhance the tractive effort to give excellent loader performance. In addition, ground clearance and flotation over soft ground conditions is greatly improved.
- Four wheel drive ensures superb traction for improved stockpile penetration. Electrical disconnect

allows a quick on-the-move change to two wheel drive for roading.

• Four wheel steer provides outstanding manoeuvrability and handling in all conditions. Perfect wheel tracking ensures minimal site damage while easy changing between 4 wheel, 2 wheel and crab steer is possible with the flick of a switch.





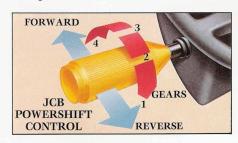
- Servo assisted brakes dramatically reduce pedal effort and automatic selection of 4 wheel drive adds considerably to braking effectiveness and safety.
- Powerful and reliable 71.5 kW (96 hp) turbocharged engine.
- 201° excavator bucket rotation allows impressive spoil retention at maximum loadover height while providing good flat back trenching ability.
- Rack and pinion slewing force is constant throughout the 180° arc for improved over the side digging performance.
- 45° shovel roll back angle allows greater load retention when carrying spoil.



• Hydraulic Speed Control either. channels all the hydraulic flow to the loader for fast speed operation or it returns flow back to the tank.. This releases greater engine power to the transmission, and allows easier and more precise loader control.



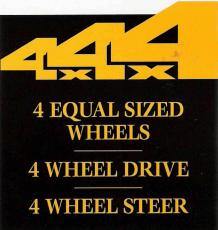
- Gas strut assisted rear window which slides into roof but projects slightly to provide rain protection for the operator.
- Cabis ergonomically designed for maximum operator productivity.. All controls are easily accessible while extra leg room adds to the exceptional comfort..



- JCB Powershift transmission pravides fast gear changing without losing speed on gradients. A column-mounted, light electric twist grip allows the operator to control machine direction and change gear effortlessly.
- JCB Max-Trac axles with torque proportioning differentials distri-

bute tractive effort to the wheels which need it most for maximum traction in all site conditions.

- Steering column adjusts position to provide maximum comfort and contral for any operator.
- Safe and powerful loader performance is provided by strong 4 ram geometrical arms. Self1evelling parallel lift for maximum load retention.

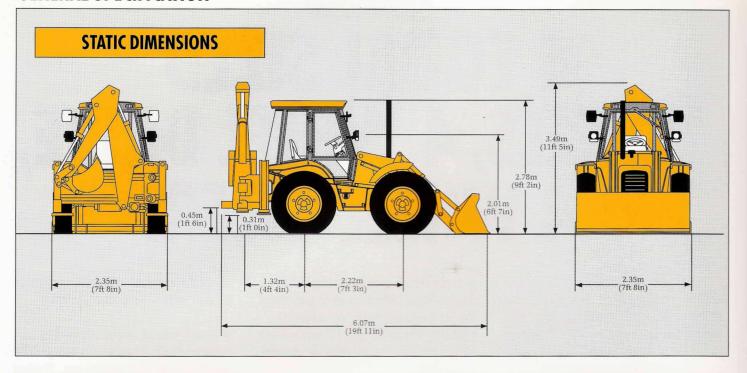




- Greatly improved electrical system is completely waterproof and dustproof for trouble free operation.
- Cab roof and wheel fenders are made from colour impregnated polyethylene which is maintenance free and resistant to impact damage, weathering and rust ensuring virtually no maintenance is needed.
- Excellent service access through hinged or removable engine cover.



### **GENERAL SPECIFICATION**



### ENGINE

Turbocharged diesel engine.

4 cylinders: bore 100mm (3.94in)i stroke 127mm (Sin); displacement 3.99 litres (244cu in)..

Latest technology and advanced design provides low fuel consumption, reduced noise, high torque and power output, total reliability and minimal maintenance.

- O Easily replaceable pre-finished dry liners.
- O Sbearing, heat treated crankshaft...
- o Expansion controlled pistons with Alfin inserts.
- o Two stage dry type air filter with primary and safetyelements and glass bowl pre-cleaner.
- o Oiljet piston cooling

|   | Turbo-<br>charged  |
|---|--|
| BSAU 141 (a)<br>Gross Power<br>Gross Torque | 71.skW (96hp)<br>@2200rpm<br>353Nm (2601bfft)<br>@1400rpm  |
| SAEJ1349<br>Gross Power<br>Gross Torque     | 71.skW (96hp)<br>@2200rpm<br>353Nm (2601bfft)<br>@1400rpm  |
| Nett Power  NettTorque                      | 67.9kW(91hp)<br>@2200rpm<br>348Nm (256.6lbfft)<br>@1400rpm |

### TRANSMISSION

For unbeatable drive power in all conditions the 4 speed JCE Powershift transmission provides fast gear changing without losing speed or momentum on gradients. With integral torque converter and electrically operated reversing shuttle the resulting fast cycles times give this backhoe loader real wheeled loader performance. Low lst and 2nd gear ratios provide excellent tractive effort for loading and sitestripping.

- O A column mounted electric switch controls both machine direction and gear changing. Coupled with automotive safetypedallayout this greatly reduces operator fatigue.
- a Direction changes are modulated from forward to reverse with detented lever gates for safety. Light electric twist grip provides effortless shilling between gears.
- a Torque converter stall ratio: 2.4:1.
- a Electrical selection of 4WD allows easy, on-tlle-move changes.

### AXLES

For unstoppable tractive effort, whatever the conditions the heavy duty, yet lightweight JCE epicyclic rear steer drive axle incorporates the unique Max-Trac torque proportioning differentials. The JCE Max-Trac front steer-drive axle has an oscillation angle of 16° in order to cope with the most arduous conditions and still remain stable.

### TRAVEL SPEEDS

16.9 x 24 tyres and engine at 2200rev/min

| Ratio | km/h  | m p h |
|-------|-------|-------|
| Î     | 4.87  | 3.03  |
| 2     | 8.64  | 5.37  |
| 3     | 18.12 | 11,26 |
| 4     | 32.07 | 19.93 |
|       |       |       |

### **BRAKES**

For effective and fade free braking, the JCE braking system is a self-adjusting, multi-disc arrangement that is mounted inboard and is oil immersed for long life and cooloperation.

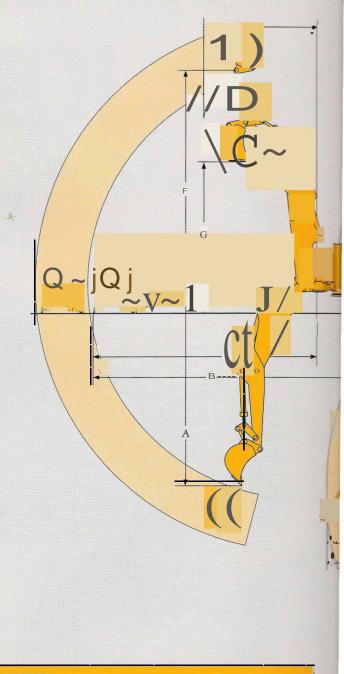
- a Vacuum servo-assisted braking system, reduces the required pedal effort, therefore minimising operator fatigue.
- a Automatically switches from 2WD to 4WD for effective transmission braking.
- a No adjustment is necessary as the braking system is self adjusting.
- a Compensation ensures 'straight' machine braking.
- **a** Disc diameter: 220mm (8.7in).. Friction area: 129,000sqmm (200sq in) per brake.
- a Twin pedals and master cylinders allow spin tums.
- a Parking brake is a hand operated Overcentre type, actuating a brake caliper that seizes onto a metal disc situated on the transmission output shaft. This, handbrake mechanism will hold the machine on 1 in 3 gradients and is fully adjustable from within the cab. Disc diameter: 280mm (11 in). Friction area: 5416sq mm (8.4sq in).

### **ELECTRICS**

12 volt direct electric starting with 65A alternator and standard tl1ermostart start aid.

- a Heavy duty harness with secured sealed connectors for protection against both water and dust ingress. The connectors conform to IP67 (DIN 40 050) standards. A woven nylon outer covering protects the harness against abrasion and also improves its resistance to water penetration.
- a Standard battery 95A hour low maintenance.
- a Optional battery 128A hour low maintenance.

|                                     | BACK           | HOE DIMENSIONS                           |  |
|-------------------------------------|----------------|--|--|
|                                     |                | STANDARD<br>DIPPER                       | EXTRADIG<br>DIPPER                       |
| A                                   | Ext            |  | 545m (17ft, 10in)                        |
| SAEMaxdig depth                     | Ret            | 4.24m (13ft 11in)                        | 4.24m(13ft1lin)                          |
| SAE 2ft flat                        | Ext            |  | 5.41 m (17ft. 9in)                       |
| bottom                              | Ret            | 4.19m (13ft, 9in)                        | 4.19m (13ft, 9in)                        |
| Maximumdig                          | Ext            |  | 5.93m (19ft. Sin)                        |
| depth                               | Ret            | 4.80m (15ft. 9in)                        | 4.80m (15ft. 9in)                        |
| B Reach-ground                      | Ext            |  | 7.82m (25ft. 8in)                        |
| level to re ar<br>wheel centre      | Ret            | 6.71 m (22ft. Oin)                       | 6.69m (21ft, 11in)                       |
| C Reach-ground                      | Ext            |  | 6.53m (21 ft Sin)                        |
| level_to slew<br>centre             | Ret            | 5.38m (17ft. 8in)                        | 5.38m (17ft, 8in)                        |
| D Reach-at full                     | Ext            |  | 3.25m (10ft 8in)                         |
| height to slew<br>centre            | Ret            | 2.37m (7ft. 9in)                         | 2.16m (7ft lin)                          |
| E Side reach-to                     | Ext            |  | 7.11 m (23ft 4in)                        |
| centre line of machine              | Ret            | 5.97m (19ft, 7in)                        | 5.97m (19ft, 7in)                        |
| F                                   | Ext            |  | 640m (2Ift Oin)                          |
| SAE operating height                | Ret            | 5.54m (18ft, 2in)                        | 5.54m (18ft, 2in)                        |
| G                                   | Ext            |  | 5.00m-(16ft - Sin)                       |
| Maximum<br>laadover height          | Ret            | 4.13m (13ft, 6in)                        | 4.11m(13ft6in)                           |
| SAE laad over                       | Ext            |  | 4.30m(14ft1in)                           |
| height                              | Ret            | 343m (lIft_3in)                          | 343m (11ft, 3in)                         |
| H Total kingpos<br>travel           |                | 1,17m (3ft, 10in)                        | 1.17m (3ft, 10in)                        |
| J Bucket rotation                   | Speed<br>Power | 201° 185°                                | 201°<br>185°                             |
|                                     | BACKH          | OE PERFORMANC                            | E  |
| Bucket tearout                      | Speed Power    | 4922kgf (108511bf)<br>5677kgf (12516lbf) | 4880kgf (107581bf)<br>5600kgf (12346Ibf) |
| Dipper                              | Ext            |  | 2091kgf (4610Ibf)                        |
| tearout                             | Ret            | 2998kgf (6609Ibf)                        | 3017kgf (66511bf)                        |
| Lift capacity of<br>bucket pivot at | Ext            |  | 825kg (1819Ib)                           |
| full re ach_ (no bucket)            | Ret            | 1485kg (3274Ib)                          | 1243kg (27401b)                          |
|                                     |                |  |  |



### BACKHOE ATTACHMENTS

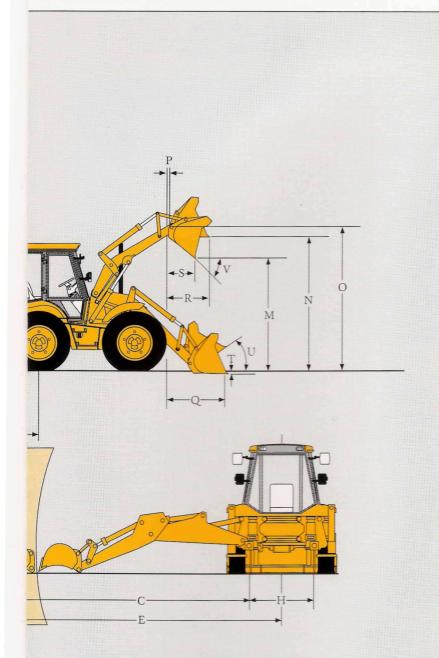
| _   | ST       | ANDAR | D PROF                   | ILE BU | CKET         | ~    |      | DEEP PROFILE BUCKET |         |                     |              |
|-----|----------|-------|--------------------------|--------|--------------|------|------|---------------------|---------|---------------------|--------------|
| WID | TH. (in) | m' RA | CAPACITY<br>TED<br>(ft') |        | RUCK<br>(ft) | WIDT | (in) | RAT<br>m'           |         | TY SAE<br>STR<br>m' | ÚCK<br>(ft.) |
| 305 | (12)     | 0.06  | $(2^{1}/8)$              | 0.05   | (1,3/,)      | 305  | (12) | 0.09                | (3)     | 0.07                | (21/,)       |
| 400 | (16)     | 0.09  | (3)                      | 0.07   | (21/,)       | 457  | (18) | 0.16                | (Si/,)  | 0.13                | (41/,)       |
| 457 | (18)     | 0.12  | $(4^{1}/4)$              | 009    | (3)          | 610  | (24) | 0.23                | (8)     | 0.18                | $(6^{1/4})$  |
| plO | (24)     | 0.17  | (6)                      | 0.13   | (41/,)       | 800  | (32) | 0.30                | (101/,) | 0.24                | (81/,)       |
| 800 | (32)     | 0.24  | (81/2)                   | 0.17   | (6)          | 950  | (37) | 0.38                | C/,)t   | 0.30                | (101/,)2     |
| 950 | (37)     | 0.30  | (W/')2                   | 0.21   | $(7^{1}/,)$  | 1100 | (43) | 048                 | ('/8)t  | 0.34                | (12)         |

"Including sidecLltters Width less sidecutters deduct 25mm (1in) tCapacity in Cu vo

| TAPERED DITCHING BUCKET |                     |             |             |  |       |                      |           |             |
|-------------------------|---------------------|-------------|-------------|--|-------|----------------------|-----------|-------------|
| ANGLE                   | TAPER WIDTH mm (in) | CAPACITY m, | RATED (ft)  |  | ANGLE | TA PER WIDTH mm (in) | CAPACITY' | RATED (ft.) |
| 30°                     | 381-1676 (15-66)    | 0.07        | $(2^{1/4})$ |  | 60°   | 305-1067 (12-42)     | 0.12      | (4)         |

| ~       | DU   | TCH CLEANIN    | IG BUCKET  |
|---------|------|----------------|------------|
| mm. WID | (in) | CAPACITY<br>m' | RATED (ft) |
| 1525    | (60) | 0.22           | (8)        |
| 1830    | (72) | 0.30           | (la)       |

| 3   | 3    | JC     | B JAW                 |        |      |
|-----|------|--------|-----------------------|--------|------|
| nnn | (in) | m:i R/ | CAPAC<br>ATED<br>(ft) | STI m. |      |
| 305 | (12) | 0.07   | (2'j,)2               | 0.06   | (:1) |
| 460 | (18) | 0.14   | (5)                   | 0.12   | (4)  |
| 600 | (24) | 0.20   | (7)                   | 0.1,   | 7;0  |



| LOADER                                   | DIMEN510N5             |                       |
|--|------------------------|-----------------------|
|  | GP<br>SHOVEL           | 6-IL'f-L<br>SHOVEL    |
| M Dumpheight                             | 2.63m (8ft, 7in)       | 2.65m (8ft. 8in)      |
| N Loadover height                        | 3,15m (10ft4in)        | 3.13m (10ft 3in)      |
| O Pin height                             | 3.37m (lHt lin)        | 3.37m (11 ft 1in)     |
| P Pin forward reach                      | 0.43m (1 ft Sin)       | 0.43m (Lft Sin)       |
| Q Reach at ground (toe plate horizontal) | 1,48m (4ft, lOin)      | 1.43m (4ft, 8in)      |
| R Max reach at full height               | 1.24m (4ft, 1in)       | 1,19m (3ft 11in)      |
| S Reach at full height-                  | 0.84m (2 ft 9in)       | 0.79m (2ft; 7in)      |
| T Digdepth (toe plate horizontal)        | 0.19m (Oft 7in)        | 0.21 m (Oft 8in)      |
| TI Rollback at ground                    | 45°                    | 45°                   |
| V Dump angle SAE                         | 45°                    | 53°                   |
| Jaw opening width                        |                        | 0.946m (3ft. 1in)     |
| LOADER P                                 | ERFORMANC              | E                     |
|  | GÞ<br>SHOVEL           | G-IN-I<br>SHOVEL      |
| Loader breakout - bucket                 | 5658kgf (12471Ibf)     | 6120kgf<br>(13497Ibf) |
| Loader breakou t - arms                  | 5922kgf<br>(13058Ibf). | 5582kgf<br>(12306lbf) |
| Lift capacity to full height             | 3875kg<br>(8544Ib)     | 3422kg<br>(7544Ib)    |
| Clamping, force                          |                        | 2942kgf<br>(6486Ibf)  |

Diagrams show relescopic JeB Extradig at its maximum 1.22m of extension

### LOADER ATTACHMENTS

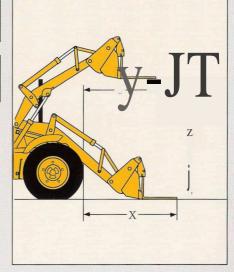
|                                | JCB QUICKHIT                   | CH L | O. DER S                | HO'TLS                | 1         |
|--------------------------------|--------------------------------|------|-------------------------|-----------------------|-----------|
|                                | L PURPOSE<br>VIDTH<br>(ft. in) | R/ml | CAPAcm<br>ATIO<br>(ydl) | STE<br>m <sup>3</sup> |           |
| 2438                           | (8-0)                          | 1.1  | (J.J.).                 | 0.91                  | (1.19)    |
| 6 in 1 SHOVEL WIDTH mm (ft in) |                                | m'   | CAPACI<br>ATED<br>(yd') |                       | RLCK (yd) |
| 2438                           | (8-0)                          | 1.0  | (1.32)                  | 0.80                  | (1.0-1)   |

| FORK LIFT P            | FORK LIFT PERFORMANCE              |  |  |  |  |  |
|------------------------|------------------------------------|--|--|--|--|--|
| X Reach at ground      | 2.5-4m<br>(8ft, 4in)               |  |  |  |  |  |
| y Reach at full height | 2.16m<br>(7ft, 1in)                |  |  |  |  |  |
| Z Fulllift , height    | 2.9S111<br>(9'ft 8in)              |  |  |  |  |  |
| Minimum fork spacing   | 0.19m<br>(Oft 7 <sup>1</sup> /lin) |  |  |  |  |  |
| Maximum fork spacing   | 2.17m<br>(7ft Jin)                 |  |  |  |  |  |

|      | I TURPOSE | CAPACITY SAE<br>RATED   STRUCK |        |      |        |
|------|-----------|--------------------------------|--------|------|--------|
| mm   | (fl in)   | m <sup>3</sup>                 | (yd³)  | m³   | (yd³)  |
| 2350 | (7-8)     | 1.1                            | (1.44) | 0.89 | (1.16) |

| 6 in I SHOVEL |         | CAPACITY SAE RATED STRUCK |        |      |        |  |
|---------------|---------|---------------------------|--------|------|--------|--|
| mm            | (fl in) | m'                        | (VeP)  | m    | (vd')  |  |
| 2350          | (7-8)   | 1.0                       | (1.32) | 0.76 | (1.00) |  |

| rORK LIFT                       | TYPE               |
|---------------------------------|--------------------|
| Fork length                     | 1067mm<br>(42in)   |
| Section                         | 80mm_<br>(3'hin)   |
| Assembly "'eight                | 139kg<br>(30Glb)   |
| SWLat S00111111<br>load centres | 1000kg<br>(220Slb) |



### **GENERAL SPECIFICATION**

### **TYRES**

8TANDARD 16.9/14 x 24 x 12PR (ISG).. OPTIONAL

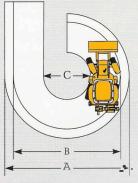
16.9 x 28 x 10PR INDUSTRIAL (SGI). 16.9 x 28 XM27 Traction Rad ial 16.9/14 x 28 x 12PR (ISG). 15.5 x 25 XGLA (Industrial Radial).

### **TURNING CIRCLES**

JCB 4WS backhoe loaders incorporate fun power hydrostatic, steering. In the event of engine failure, emergency steering is still available.

The JCB 4WS backhoe loaders offer three different modes ofsteering, 2WS, 4WS and Crabsteer.

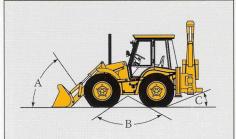
2WS, generary used for road use, 4WS, for impraved manoeuvrability in loading applications and confined areas and Crabsteer for parallel drive when digging up close to wans and other obstaeles.



| 4W S/4W D          |  |  |  |
|--------------------|--|--|--|
| ID.65m (34ft]] in) |  |  |  |
| 9D9m (29ft lOin)   |  |  |  |
| 4,47m (14ft 8in)   |  |  |  |
| 4W S/4W D          |  |  |  |
| 9.46m (31ft Din)   |  |  |  |
| 7.92m (26ft Din)   |  |  |  |
|                    |  |  |  |
|                    |  |  |  |

Machine fitted with standard tyres 16.9 x 24.

### **GROUND LINE ANGLES**



| ь | Interference anglel  |      |
|---|----------------------|------|
| D | ramp to ground plane | 118° |

### HYDRAULICS

JCB Vari-matic hydrauhes, incorporating Hydraulic. Speed Contral (HSC).

- O A unique hydraulic system using simple, reliable, high efficiency gear pumps.
- O A Power Modulation Valve automatically varies the hydraulic power to match digging conditions giving high perfOl-mance and efficiency.
- O HSC switch to enable controlled use of hydraulic response depending upon application.
- O Ergonomically positioned levers combined with 10\\\(\text{Tever}\) refforts give excellent contral ofloader and backhoe reducing operator fatigue to a minimum.
- O An independent pump powers the optional Extradig dipper so that it can extend or retract without breaking the cligging cycle for faster cycle times and simultaneous use of telescopic and normal excavator actions in operations such as grading and bank dressing.
- O A full flow 10 micron filter ensures that oil stays free of contaminants.

### PUMPFLOWS

Mainpump:

731/min (16gallmin) at 2200 rpm. .
Second pump:
651/min (14gal/min) at 2200 rpm. .

MAIN RELIEF VALVE SETTING
Backhoe & Loader: 227bar (33001bf/sq in).

### CAB

Revoluti011iuy curved glass cab with rnaximum possible glass area (5.6sq m, 61sq ft) forexcellent visibility ofwork area and maximum safety of on-site personnel. . Cab structure conforms fuHy to the ROPS and FOPS safety standards, giving maximum protection to the operator. .

- O Fully adjustable suspension seatand ergonomically positioned contmls minimise fatigue and optimise productivity.
- O Easy waTI-through two door access. Side windOI0\7spen either partiaHy or fiJlly for maximum ventilation. Appoinb11ents... include purpose designed JCB suspension seat, lap seat belt, large convex rear view minors, interior light, 3-speed variable heaterl demister unit, front and rear screen v\7iperstogether with screen wash, hom, hazard wanJing system, radio console, in cab tool tray, steering wheel tilt adjustment, steering wheellmob and in cab storage box.
- O Instruments include engine speed, engine hours, füellevel, water temperature.
- O Audible and visual fault waming instrumentation system for alternator charge, coolant temperature, engine oil pressure, blocked air filter, transmission oil pressure and temperature and handbrake on.
- Tafon11ation lights for main beam on, hazard waming on and direction indicators. A waming light test button is provided as a safety check..

  O LuxUIY cab trim is standard fitment..

### WEIGHT

Operational weight w1th 61 Omm (24in) excavator bucket, General Purpose shovel, and fun fuel:: 7715kg (170081b)...

### CAPACITIES

| Hydraulic system (inc. tank)   | I 27ltrs (28gal)   |  |
|--|--------------------|--|
| Fueltank   | 103.5Itrs (23gal)  |  |
| Engine coolant   | 15lb's (3.3gal)    |  |
| EngineoiJ  | 10.75ltrs (2.3gal) |  |
| JCB Powershift Transmission  | 10.73103 (2.3501)  |  |
| Torque converter, oil cooler   |                    |  |
| andgearbox   | 16ltrs (3,52gaI)   |  |
| Rearaxle   | 23ltrs (5.06gal)   |  |
| Frontake (4WD)   | 16ltrs (3.5gal)    |  |
| STANDARD JOPTIONAL   | EQUIPMENT          |  |
| Turbocharged engine  | Std                |  |
| 4 Speed Powershift gearbox   | Std                |  |
| 3Dgpm hydrauljc pump   | Std                |  |
| Lifting shackle  | Std                |  |
| 61Dmm (24in) excavator bucket  | et Std             |  |
| Road Jights, direction indicator   | s Std              |  |
| 3 spoolloader valve  | Std                |  |
| Loader arm safety strut  | Std                |  |
| Front and rear working lights  | Std                |  |
| Interior trim  | Std                |  |
| Sus pension seat   | Std                |  |
| Return to dig  | Std                |  |
| Air filter pre-cleaner   | Std                |  |
| Refuelling pump  | Std                |  |
| Tinted glass   | Std                |  |
| Arm rests  | Std                |  |
| Sunvisor   | Std                |  |
| Radio speakers   | Std                |  |
| Seatbelt   | Std                |  |
| Rear windmy washer   | Std                |  |
| Rear demister  | Std                |  |
| Face level demister vents  | Std                |  |
| Tilt. steel! column  | Std                |  |
| In cab starage box   | Std                |  |
| Front mudgual'ds   | Std                |  |
| Extl'adig dipper   | Opt                |  |
| 6-in-l shovel  | Opt                |  |
| Shovel mounted forks   | Opt                |  |
| Rear fog light   | Opt                |  |
| Number plate light   | Opt                |  |
| Beacon   | Opt                |  |
| Excavator Quickhitch   | Opt                |  |
| Ditch cleaning bucket  | Opt                |  |
| Fork mounted crane hook  | Opt                |  |
| Heavy dlltybattery   | Opt                |  |
| Supplementary tool kit   | Opt                |  |
| Supplementary tool kit   | Opt Opt            |  |
| Loader Quickhitch (mech. or Exterior toolbox                               |                    |  |
| Dipper mOllnted rockbreakers   | Opt                |  |
| Courtesy of Machine Market ptional equipment may vary according to region. |                    |  |

Courtesy of Machine Market
Standard and optional equipment may vary according to region.

### SETTING THE STANDARDS BY WHICH OTHERS ARE JUDGED.



JCB's total commitment to its products and customers has helped it grow from a one-man business into Britain's largest privately owned manufacturer of backhoe loaders, tractors, crawler excavators, telescopic handiers, wheeled loaders, rough terrain fork lifts, articulated dump trucks and mini excavators.

By making constant and massive investments in the latest production technology, the JCB factory has become one of the most advanced in Europe.

By leading the field in innovative research and design, extensive testing and stringent quality control, JCB machines have become renowned aD over the world for performance, value and reliability.

And with a global sales and service network of over 400 distributors and agents, the company exports over 70% of its production to aD five continents.

Through setting the standards by which others are judged, JCB has become one of Britain's most impressive success stories.



