# **KUBOTA ZERO-TAIL SWING MINI EXCAVATORS**





Introducing the most advanced Mini Excavator in its class. The U45-3 $\alpha$  and the U50-3 $\alpha$ . Pushing the limits of technology and design.

# Travelling system

The U45-3 $\alpha$  and U50-3 $\alpha$ 's feasibility on rough terrain have greatly increased due to its reinforced travelling force. They are also equipped with travelling lock levers that activate whenever the pilot control safety lever is not engaged. This system prevents any unexpected machine movement and is ideal for when operators enter or exit the cabin.

# Load sensing hydraulic system

Kubota's load sensing hydraulic system guarantees smoother handling, regardless of the load size. It works by allowing hydraulic oil to flow according to the amount of lever stroke. As a result, it delivers reduced fuel consumption and greater overall operating performance.

# Swivel negative brake

The swivel negative brake automatically locks the swivel function in its current position when the engine is stopped or the pilot control safety lever is raised. Hence, the swivel transport lock pin is no longer required.

# Straight travel

The Hydraulic Matching System ensures straight travel, even during simultaneous operation, for safer loading/off-loading.



#### Protected bucket cylinder hoses

Now, hoses are routed within the arm for greater safety. This design guarantees improved operator visibility, increased service life and lower repair costs.

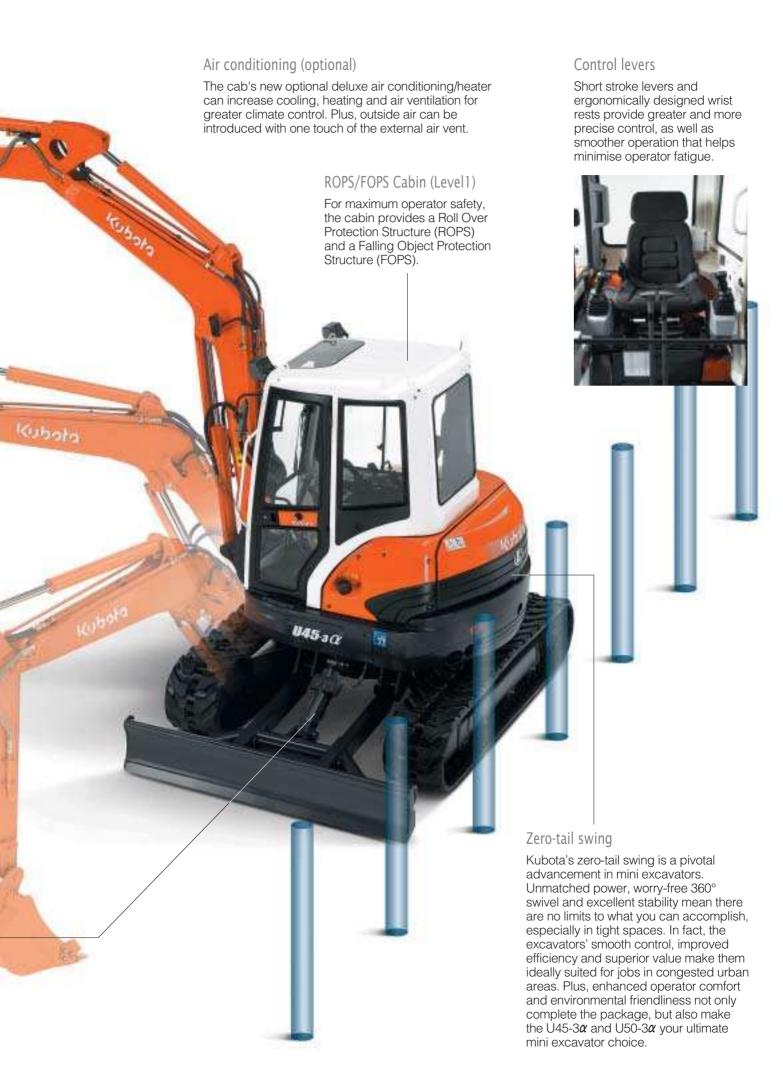


# Four simultaneous operations

When simultaneous operation of the boom, arm, bucket and swing are required, the pump distributes the adequate oil flow to each actuator according to the amount lever stroke. Now, high-performance lifting, loading, digging and dozing are assured without a loss of speed or power.

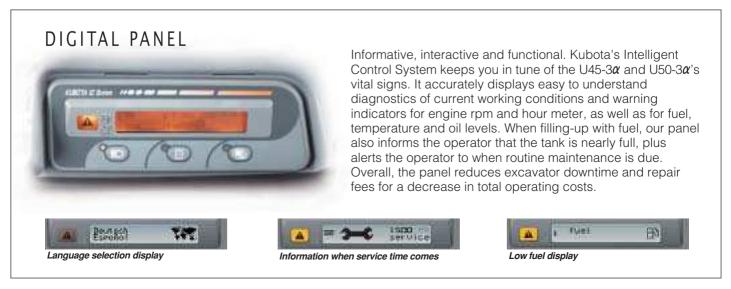
#### Two piece hose design -

The innovative two piece hose design on the dozer and boom cylinders of the U45-3 $\alpha$  and U50-3 $\alpha$  reduce hose replacement time by 60 % compared to non-joint types. What's more, this design virtually eliminates the need to enter the machine for maintenance.



# Innovative 360° performance and enhanced operator comfort.





# **Engine inspection**

Primary points like the engine and air cleaner can be inspected and maintained quickly and easily via the rear engine cover. Fuel filter and water separator are independently installed and both are located inside engine bonnet for the easier inspection. An engine inspection window is also located behind the seat for easier access to the engine's injection nozzles.

# Boom cylinder protector

The new, thicker steel plated V-shaped boom cylinder protector safeguards against damage from attachments, rocks or loading.





# Control valve inspection

A quick and easy inspection of the control valve is possible simply by opening the latch on the bonnet located to the right of the cabin. When more detailed maintenance or repairs are required, the remaining panels on the swing frame can be easily removed using standard tools.

# Third line hydraulic return

The Third Line Hydraulic Return enables greater oil flow efficiency by reducing back pressure when working with hydraulically actuated attachments, such as a hydraulic hammer.

# Kubota engine

Kubota's unique new E-TVCS (Three Vortex Combustion System) enables high-energy output, low vibration and low fuel consumption, while minimising exhaust emissions.

# Standard Equipment

# Engine/Fuel System

- Double element air cleaner
- Electric fuel pump
- Auto idling system

# Undercarriage

- 400 mm rubber track
- 1 x upper track roller
- 4 x outer flange type track roller
- 2 speed travel switch on dozer lever

# Hydraulic System

- Pressure accumulator
- Hydraulic pressure checking ports
- Straight travel circuit
- Third line hydraulic return
- Auxiliary switch on right control lever

# Safety System

- Engine start safety system on the left console
- Travel lock system on the left console
- Swivel lock system
- Boom check valve
- Kubota original anti-theft system

# Working Equipment

- Auxiliary hydraulic circuit piping to the arm end
- 2 working lights on cabin and 1 light on the boom

#### Cabin

- ROPS (Roll-Over Protective Structure, ISO3471)
- FOPS (Falling Objects Protective Structure) Level 1
- Weight adjustable full suspension seat
- Seatbelt
- Hydraulic pilot control levers with wrist rests
- Travel levers with foot pedals
- Cabin heater for defrosting & demisting
- Emergency exit hammer
- Front window power-assisted with 2 gas dampers
- 12 V power source for radio-stereo
- 2 speakers and radio antenna
- Location for radio



## Undercarriage

• 400 mm steel track (+ 70 kg)

#### Safety System

- Overload warning buzzer
- Anti-fall valve unit (boom, arm, dozer)

#### Cabin

Air conditioning

#### Others

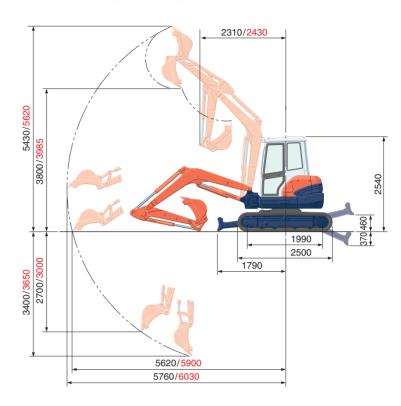
• Special paint upon request

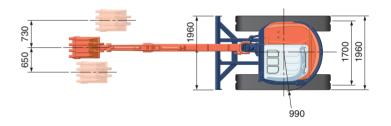


# **SPECIFICATIONS**

					*Rubber shoe type		
Model					U45-3α	U50-3α	
Machine weight Cabin				kg	4500	4890	
Bucket capacity, std. SAE/CECE				m <sup>3</sup>	0.14/0.12		
Bucket	With	side t	eeth	mm	600		
width	Without side teeth			mm	550		
	Mode	el			V2203-M-EBH-2-N		
	Туре				Water-cooled, diesel engine E-TVCS (Economical, ecological type)		
	0 1 1500340			PS/rpm	40/2250		
Engine	Output ISO9249		kW/rpm	29.4/2250			
	Num	ber of	fcylinders		4		
	Bore	× Stro	ke	mm	87 × 92.4		
	Displ	lacem	ent	СС	2197		
Overall ler	Overall length			mm	5340	5385	
Overall height Cabin			mm	2540			
Swivelling	speed	t		rpm	9.1		
Rubber shoe width				mm	400		
Tumbler distance				mm	1990		
Dozer size (width $\times$ height)			mm	1960 × 390			
		P1 Flow rate			Variable displacement pump		
Hydraulic pumps				ℓ/min	121.5		
		Hydra	ulic pressure	MPa (kgf/cm²)	23.5 (240)		
Mass diamina		Arm		kN (kgf)	23.0 (2350)	20.2 (2060)	
Max. digging	Torce	Buck	et	kN (kgf)	32.9 (	3350)	
Boom swii	Boom swing angle (left/right)			deg	80/50		
Auxiliary circuit		Flow rate		ℓ/min	73		
		Hydraulic pressure		MPa (kgf/cm²)	23.5 (240)		
Hydraulic	Hydraulic reservoir			$\ell$	44		
Fuel tank capacity				$\ell$	70		
Max. trave	lling	Low		km/h	2.7	2.3	
speed		High	ı	km/h	4.8	4.6	
Ground contact pressure   Cabin			kPa (kgf/cm²)	25.8 (0.26)	27.7 (0.28)		
Ground clearance mm 320							

# **WORKING RANGE**





Unit: mm U45-3α U50-3α

# LIFTING CAPACITY

U45-3 $lpha$						kN (ton)	
Lift Point Height	Liftin	g point radius	(3m)	Lifting point radius (4m)			
	Over	-front	Over-side	Over-front		0	
	Blade Down	Blade UP		Blade Down	Blade UP	Over-side	
3m	-	-	-	9.3 (0.95)	8.5 (0.87)	7.5 (0.76)	
2m	14.0 (1.42)	13.0 (1.33)	11.2 (1.14)	10.6 (1.08)	8.3 (0.84)	7.2 (0.74)	
l m	18.3 (1.87)	12.1 (1.23)	10.3 (1.05)	12.2 (1.24)	7.9 (0.81)	6.9 (0.70)	
0m	19.6 (2.00)	11.7 (1.19)	9.9 (1.01)	13.0 (1.33)	7.6 (0.78)	6.6 (0.68)	

U50-3lpha kN (ton)

	Liftin	g point radius	(3m)	Lifting point radius (4m)		
Lift Point Height	Over	-front	Over side	Over-front		Overside
	Blade Down	Blade UP	Over-side	Blade Down	Blade UP	Over-side
3 m	-	-	-	8.2 (0.84)	8.2 (0.84)	8.2 (0.84)
2m	12.1 (1.24)	12.1 (1.24)	12.1 (1.24)	9.6 (0.98)	9.6 (0.98)	9.1 (0.92)
1 m	16.8 (1.72)	14.1 (1.44)	13.0 (1.32)	11.4 (1.16)	9.2 (0.94)	8.6 (0.88)
0m	19.0 (1.94)	13.5 (1.37)	12.4 (1.26)	12.5 (1.28)	8.8 (0.90)	8.3 (0.85)

Lift Point Radius
Lift Point Height
Axis of Rotation

Please note

<sup>\*</sup> The lifting capacities are based on ISO 10567 and do not exceed 75% of the static tilt load of the machine or 87% of the hydraulic lifting capacity of the machine.

<sup>\*</sup> The excavator bucket, hook, sling and other lifting accessories are not included on this table.

 $<sup>^{\</sup>star}$  Working ranges are with Kubota standard bucket, without quick coupler.

<sup>\*</sup> Specifications are subject to change without notice for purpose of improvement.

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