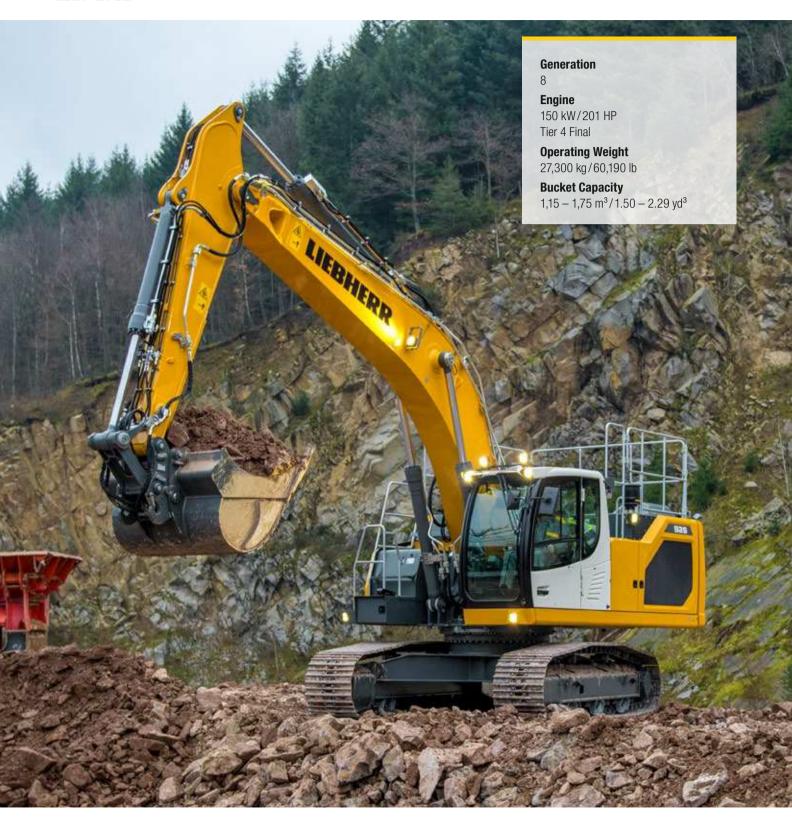
### Product Information: Crawler Excavator

R 926

Litronic®





# Experience the Progress R 926

#### Safety

- Panoramic visibility with no obstructions and camera on the rear and the right side for enhanced safety
- Tiltable console for easy and safe access to cab
- ROPS-certified cab structure
- Emergency exit via the rear cab window
- Right window and windshield in laminated and tinted glass

#### **Equipment**

- Large choice of types and lengths of equipment
- Safety check valves for hoist and stick cylinders (option)
- Longer lifespan of components and higher productivity thanks to automatic centralised lubrication system

#### Maintenance

- Innovative servicing concept, with service points accessible from ground level
- Engine oil, hydraulic oil, fuel and urea (diesel exhaust fluid) levels visible on the display
- New concept for lateral access to uppercarriage and large maintenance platform





#### Comfort

- Spacious, air-conditioned work space
- Airsprung seat with vertical and longitudinal suspension
- Easy-to-use high resolution 7" colour touchscreen
- Completely retractable front cab window
- New LED lighting as standard

### **Engine**

- New engine that conforms with the US EPA Tier 4 Final exhaust emissions standard
- Automatic engine speed increase/ decrease controlled by proximity sensors in the joysticks

### Undercarriage

- Robust, reliable X-frame undercarriage, easy to secure thanks to its integrated eyelets
- Easy maintenance
- Maintenance-free track chains and track rollers with lifetime lubrication
- Extra storage (option)

# **Technical Data**

# Engine

•	
Rating	
per SAE J1349	201 HP (150 kW) at 1,800 rpm
per ISO 9249	204 HP (150 kW) at 1,800 rpm
Torque	1,245 Nm at 1,100 rpm / 918 lbf ft at 1,100 rpm
Model	Liebherr D934 A7-25
Туре	4 cylinder in-line
Bore	122 mm / <b>4.8 in</b>
Stroke	150 mm / <b>5.9 in</b>
Displacement	7.0 I / <b>427 in</b> <sup>3</sup>
Engine operation	4-stroke diesel
	Common-Rail
	Turbo-charged and after-cooler
Exhaust gas treatment	Tier 4 Final
	SCR Filter
	Passive regeneration by thermo management
Cooling system	Water-cooled and oil cooler, after-cooled and fue
	cooled
Air cleaner	Dry-type air cleaner with pre-cleaner
Fuel tank	620 I / <b>164 gal</b>
Urea tank	901/ <b>24 gal</b>
Electrical system	
Voltage	24 V
Batteries	2 x 135 Ah/12 V
Alternator	Three-phase current 24 V/140 A
Engine idling	Sensor controlled

# Hydraulic Controls

Power distribution	Via control valves, simultaneous and independent		
	actuation of undercarriage, swing drive and equipment		
Electric servo circuit	Electro-hydraulic control		
Equipment and swing	Proportional via joystick levers		
Travel	<ul> <li>Proportional control via foot pedals or removable</li> </ul>		
	levers		
	<ul> <li>Automatic or manual speed adjustment</li> </ul>		
Additional functions	Proportional regulation via foot pedals or mini-joystick		

# Hydraulic System

Hydraulic system	Positive Control hydraulic system. Demand-based, double independent pump flows Features high system dynamics and sensitivity provided
	by integrated system controlling
	Independent circuit for rotation
Hydraulic pumps	
For equipment and travel drive	Liebherr, variable displacement, swashplate double pump
Max. flow	2 x 265 l/min. / <b>2 x 70 gpm</b>
Max. pressure	380 bar / <b>5,511 psi</b>
For swing drive	Swashplate pump, closed-loop circuit
Max. flow	200 l/min. / <b>53 gpm</b>
Max. pressure	365 bar / <b>5,294 psi</b>
Pump management	Electronic management synchronous to the control
	block
Hydraulic tank	239 I / <b>63 gal</b>
Hydraulic system	max. 475 I / max. 126 gal
Hydraulic oil filter	1 main return filter with integrated partial micro filtration (10 µm / <b>1,250 mesh</b> )
Cooling system	Compact cooler, consisting of a water cooler, with hydraulic oil cooler, gearbox oil cooler, fuel cooler and after-cooler cores and hydrostatically driven fan
MODE selection	Adjustment of engine and hydraulic performance via a mode pre-selector to match application, e.g. for especially economical and environmentally friendly operatior or for maximum digging performance and heavy-duty jobs
Engine speed and	Stepless adjustment of engine output and hydraulic
performance setting	power via engine speed

# Swing Drive

Drive	Liebherr swashplate motor with integrated brake valve
	and torque control
Transmission	Liebherr compact planetary reduction gears
Swing ring	Liebherr, sealed race ball bearing swing ring, internal
	teeth
Swing speed	0 – 10.1 rpm stepless
Swing torque	90 kNm / <b>66,381 lbf ft</b>
Holding brake	Wet multi-disc (spring applied, pressure released)



Cab	ROPS safety cab structure (roll-over protection system according to ISO 12117-2:2008) with windscreen, totally or partially retractable (only upper part), under cab roof, LED work headlights integrated in the ceiling, a door with a sliding window (can be opened on both sides), large storing box and several stowing possibilities, shock-absorbing suspension, laminated right hand side and roof windows, all windows tinted, separate extensible window shades for the sunroof window and windscreen, cigarette lighter and 24 V plug, 12 V plug, cup holder, mobile phone storage net
Operator's seat	Liebherr-Comfort seat, airsprung with automatic weigh adjustment, vertical and longitudinal seat damping including consoles and joysticks. Seat and armrests adjustable separately and in combination (adjustable in width, height and inclination), seat heating as standard
Arm consoles	Oscillating consoles with seat, tiltable console left
Operation and displays	Large high-resolution operating unit, intuitive, color display with touchscreen, video-compatible, numerous setting, control and monitoring options, e.g. air conditioning control, fuel consumption, machine and attachment parameters
Air-conditioning	Automatic air-conditioning, recirculated air function, fas de-icing and demisting at the press of a button, air vent can be operated via a menu. Recirculated air and fresh air filters can be easily replaced and are accessible from the outside. Heating-cooling unit, designed for extreme outside temperatures, sensors for solar radiation, inside and outside temperatures
Noise emission	
ISO 6396	L <sub>pA</sub> (inside cab) = 70 dB(A)
2000/14/EC	L <sub>WA</sub> (surround noise) = 104 dB(A)

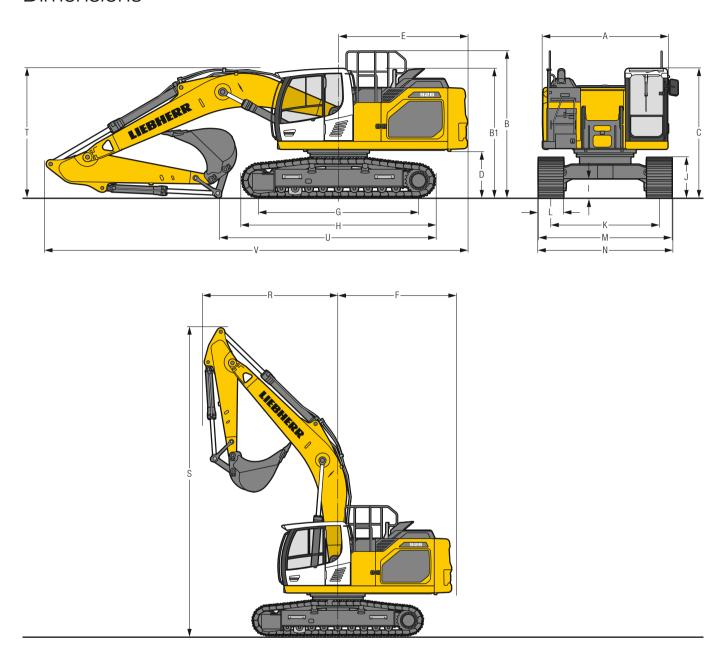
# Undercarriage

LC	Gauge 2,590 mm / 8'6"		
Drive	Liebherr swashplate motor with brake valves on both		
	sides		
Transmission	Liebherr planetary reduction gear		
Maximum travel speed	Low range 3.9 km/h / <b>2.4 mph</b>		
	High range 6.1 km/h / 3.8 mph		
Drawbar pull on crawler	236 kN / <b>53,060 lbf</b>		
Track components	B60, D6C, maintenance-free		
Track rollers/Carrier rollers	9/2		
Tracks	Sealed and greased		
Track pads	Triple grouser		
Holding brake	Wet multi-disc (spring applied, pressure released)		
Brake valves	Integrated into travel motor		
Lashing eyes	Integrated		

# Equipment

• Equipment	
Туре	Combination of resistant steel plates and cast steel components
Hydraulic cylinders	Liebherr cylinders with seal and guidance systems
Bearings	Sealed, low maintenance
Lubrication	Liebherr central lubrication system
Hydraulic connections	Pipes and hoses equipped with SAE split-flange
	connections
Buckets	Standard equipped with Liebherr tooth system

### Dimensions



		LC	mm/ft in
Α	Uppercarriage width		2,990**/ <b>9'10"**</b>
В	Uppercarriage height		3,075 / <b>10' 1"</b>
B1	Uppercarriage height (handrails folded)		2,855 / <b>9' 4"</b>
C	Cab height		3,090 / <b>10' 2"</b>
D	Counterweight ground clearance		1,115 / <b>3' 8"</b>
E	Rear-end length	:	3,075 / <b>10' 1"</b>
F	Tail swing radius	;	3,200 / <b>11' 6"</b>
G	Wheelbase		3,830 / <b>12' 7"</b>
Н	Undercarriage length		4,625 / <b>15' 2"</b>
1	Undercarriage ground clearance		470 / <b>1' 7"</b>
J	Track height		965 / <b>3' 2"</b>
K	Track gauge		2,590 / <b>8' 6"</b>
L	Track pad width	600/ <b>24"</b> 700 / <b>28"</b> 800 / <b>31"</b>	900 / 35"
M	Width over tracks	3,190/ <b>10' 6"</b> 3,290 / <b>10'10"</b> 3,390 / <b>11' 1"</b>	3,490 / <b>11' 5"</b>
N	Width over steps	3,125/ <b>10' 3"</b> 3,325*/ <b>10'11"</b> 3,325*/ <b>10'11"*</b>	3,425* / <b>11' 3"*</b>

<sup>\*</sup> width with removable steps

\*\* without door stop device and spacer

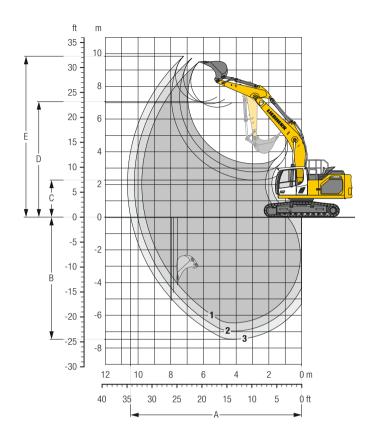
		Stick length	Mono boom 6.00 m/19'8" direct mounting
		m/ft in	mm/ft in
R	Front swing radius	2.50/ <b>8' 2"</b>	3,650/ <b>12'</b>
		3.00/ <b>9'10"</b>	3,650/ <b>12'</b>
		3.50/ <b>11' 6"</b>	3,650/ <b>12'</b>
S	Height with boom up		8,350/ <b>27' 5"</b>
T	Boom height	2.50/ <b>8' 2"</b>	3,200/ <b>10' 6"</b>
		3.00/ <b>9'10"</b>	3,150/ <b>10' 4"</b>
		3.50/ <b>11' 6"</b>	3,150/ <b>10' 4"</b>
U	Length on ground	2.50/ <b>8' 2"</b>	6,050/ <b>19'10"</b>
		3.00/ 9'10"	5,200/ <b>17' 1"</b>
		3.50/ <b>11' 6"</b>	4,700/ <b>15' 5"</b>
V	Overall length		10,100/ <b>33' 2"</b>
	Bucket		1.55 m <sup>3</sup> / <b>2.03 yd</b> <sup>3</sup>

# Transport Dimensions removable elements disassembled

	Stick	Mono boom 6.00 m/19'8"				
	m/ft in	mm/ft in				
Pad width		600/ <b>24"</b>	700/ <b>28"</b>	800/ <b>31"</b>	900/ <b>35"</b>	
Transport width		3,190/ <b>10' 6"</b>	3,290/10'10"	3,390/11' 1"	3,490/ <b>11' 5"</b>	
Transport length			10,100/ <b>33'2"</b>			
Transport height	2.50/ <b>8' 2"</b>		3,200/ <b>10'6"</b>			
	3.00/ 9'10"	3,150/ <b>10'4"</b>				
	3.50/ <b>11' 6"</b>	3,150/ <b>10'4"</b>				
Bucket		1.55 m <sup>3</sup> / <b>2.03 yd</b> <sup>3</sup>				

### Backhoe Bucket

### with Mono Boom 6.00 m/19'8" and Counterweight 4.6 t/10,140 lb



### Digging Envelope

without quick coupler		1	2	3
Stick length	m/ft in	2.50/ <b>8'2"</b>	3.00/ 9'10"	3.50/11'6"
A Max. reach at ground level	m/ft in	9.55/31'4"	10.02/ <b>32'10"</b>	10.45/34'3"
B Max. digging depth	m/ft in	6.47/ <b>21'3"</b>	6.97/ <b>22'10"</b>	7.47/ <b>24'6"</b>
C Min. dumping height	m/ft in	3.26/10'8"	2.76/ <b>9' 1"</b>	2.26/ <b>7'5"</b>
D Max. dumping height	m/ft in	6.72/ <b>22'1"</b>	6.94/ <b>22' 9"</b>	7.07/ <b>23'2"</b>
E Max. cutting height	m/ft in	9.49/31'2"	9.72/31'11"	9.84/32'3"

### Forces

without quick coupler		1	2	3
Stick digging force (ISO 6015)	kN/ <b>lbf</b>	152/ <b>34,170</b>	134/ <b>30,120</b>	120/ <b>26,980</b>
Bucket digging force (ISO 6015)	kN/ <b>lbf</b>	187/ <b>42,040</b>	187/ <b>42,040</b>	187/ <b>42,040</b>
Stick digging force (SAE J1179)	kN/ <b>lbf</b>	145/ <b>32,600</b>	129/29,000	116/ <b>26,080</b>
Bucket digging force (SAE J1179)	kN/ <b>lbf</b>	166/ <b>37,320</b>	166/ <b>37,320</b>	166/ <b>37,320</b>

### **Operating Weight and Ground Pressure**

The operating weight includes the basic machine with counterweight 4.6 t/10,140 lb, mono boom 6.00 m/  $19^18^n$ , stick  $3.00 \text{ m/9}^10^n$  and bucket  $1.55 \text{ m}^3/2.03 \text{ yd}^3$  (950 kg/2,090 lb).

Undercarriage			LC							
Pad width	mm/in	600/ <b>24"</b>	700/ <b>28"</b>	800/31"	900/ <b>35"</b>					
Weight	kg/ <b>lb</b>	26,450/ <b>58,310</b>	26,750/ <b>58,970</b>	27,000/ <b>59,530</b>	27,300/ <b>60,190</b>					
Ground pressure	kg/cm2/psi	0.54/ <b>7.7</b>	0.47/ <b>6.7</b>	0.42/6.0	0.37/ <b>5.3</b>					

Optional: counterweight 5.1 t/11,240 lb

(counterweight 5.1 t/11,240 lb increases the operating weight by 500 kg/1,100 lb and ground pressure by  $0.01 \, \text{kg/cm}^2/0.1 \, \text{psi}$ ) see load tables on page 11

### Buckets Machine stability per ISO 10567\* (75% of tipping capacity)

	width			LC-Undercarriage (with track pads 800 mm/31")									
	Cutting width	Capacity ISO 7451	Weight <sup>3)</sup>	Weight <sup>4)</sup>			Stick leng	th (m/ft in)					
	B mm	m₃ S S	kg	kg	2.50	without quick coupler 3.00	3.50	2.50	with quick coupler 3.00	3.50			
	in	yd³	lb	lb	8'2"	9'10"	11'6"	8'2"	9'10"	11'6"			
	1,250	1.15	eight 4.6 810	830	A	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
	<b>49"</b> 1,250	<b>1.50</b> 1.25	<b>1,790</b>	<b>1.830</b> 910									
	49"	1.63	1,960	2,010	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
	1,400 <b>55"</b>	1.35 <b>1.77</b>	850 <b>1,870</b>	880 <b>1,940</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
STD1)	1,500	1.45	910	910	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
S	<b>59"</b> 1,600	<b>1.90</b> 1.55	<b>2,010</b> 950	<b>2,010</b> 970	_	<b>A</b>		_	<b>A</b>	•			
	<b>63"</b> 1,500	<b>2.03</b> 1.65	<b>2,090</b> 1,020	<b>2,140</b> 1,020	<b>A</b>		_	<b>A</b>		_			
	59"	2.16	2,250	2,250	<b>A</b>	•	<b>A</b>	<b>A</b>		<b>A</b>			
	1,600 <b>63"</b>	1.75 <b>2.29</b>	1,060 <b>2,340</b>	1,080 <b>2,380</b>	<b>A</b>		<b>A</b>	<b>A</b>	<b>A</b>				
	1,250 <b>49"</b>	1.15	910	940	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
	1,250	<b>1.50</b> 1.25	<b>2,010</b> 1,010	<b>2,070</b> 1,030		<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
	<b>49"</b> 1,400	<b>1.63</b> 1.35	<b>2,230</b> 970	<b>2,270</b> 990	<b>A</b>	•	•	<b>A</b>	<b>A</b>	<b>A</b>			
	55"	1.77	2,140	2,180	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
HD <sub>2</sub> )	1,500 <b>59"</b>	1.45 <b>1.90</b>	1,030 <b>2,270</b>	1,030 <b>2,270</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>				
	1,600	1.55	1,070	1,090	<b>A</b>	<b>A</b>		<b>A</b>	<b>A</b>	<b>A</b>			
	<b>63"</b> 1,500	<b>2.03</b> 1.65	<b>2,360</b> 1,160	<b>2,400</b> 1,160		_	_	_	_				
	<b>59"</b> 1,600	<b>2.16</b> 1.75	<b>2,560</b> 1,220	<b>2,560</b> 1,230	<b>A</b>	-	<b>A</b>	<b>A</b>	-	-			
	63"	2.29	2,690	2,710	<b>A</b>	<b>A</b>	-		<b>A</b>				
	with co 1,250	unterwe 1.15	eight 5.1 810	t/ <b>11,240</b> 830									
	49"	1.50	1,790	1.830	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
	1,250 <b>49"</b>	1.25 <b>1.63</b>	890 <b>1,960</b>	910 <b>2,010</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
	1,400	1.35	850	880	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
STD1)	<b>55"</b> 1,500	<b>1.77</b> 1.45	<b>1,870</b> 910	<b>1,940</b> 910	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
S	<b>59"</b> 1,600	<b>1.90</b> 1.55	<b>2,010</b> 950	<b>2,010</b> 970	<b>A</b>	_	_	_	_				
	63"	2.03	2,090	2,140	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>				
	1,500 <b>59"</b>	1.65 <b>2.16</b>	1,020 <b>2,250</b>	1,020 <b>2,250</b>	<b>A</b>	<b>A</b>	•	<b>A</b>	<b>A</b>				
	1,600	1.75	1,060	1,080	<b>A</b>		<b>A</b>	<b>A</b>		<b>A</b>			
$\exists$	<b>63"</b> 1,250	<b>2.29</b> 1.15	<b>2,340</b> 910	<b>2,380</b> 940	A	A	A	<u> </u>	<u> </u>	A			
	<b>49"</b> 1,250	<b>1.50</b> 1.25	<b>2,010</b> 1,010	<b>2,070</b> 1,030	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
	49"	1.63	2,230	2,270	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
	1,400 <b>55"</b>	1.35 <b>1.77</b>	970 <b>2,140</b>	990 <b>2,180</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
HD <sub>2)</sub>	1,500	1.45	1,030	1,030	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>			
Ξ	<b>59"</b> 1,600	<b>1.90</b> 1.55	<b>2,270</b> 1,070	<b>2,270</b> 1,090	_	_	<u> </u>	_	_	_			
	<b>63"</b> 1,500	<b>2.03</b> 1.65	<b>2,360</b> 1,160	<b>2,400</b> 1,160	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	<b>A</b>	•			
	59"	2.16	2,560	2,560	<b>A</b>	<b>A</b>	•	<b>A</b>		<b>A</b>			
	1,600 <b>63"</b>	1.75 <b>2.29</b>	1,220 <b>2,690</b>	1,230 <b>2,710</b>	<b>A</b>		<b>A</b>	<b>A</b>					
* In					37, at maximum reach, and may	be swung 360° on firm and ever	n ground	1	1				

<sup>\*</sup> Indicated loads are based on ISO 10567, at maximum reach, and may be swung 360° on firm and even ground 1) Standard bucket with teeth Z 40

 $\text{Max. material weight } \underline{\textbf{A}} = \leq 2.0 \text{ t/m}^3/\textbf{3}, \textbf{400 lb/yd}^3, \underline{\textbf{m}} = \leq 1.8 \text{ t/m}^3/\textbf{3}, \textbf{3000 lb/yd}^3, \underline{\textbf{m}} = \leq 1.65 \text{ t/m}^3/\textbf{2}, \textbf{800 lb/yd}^3, \underline{\textbf{m}} = \leq 1.5 \text{ t/m}^3/\textbf{2}, \textbf{2000 lb/yd}^3, \underline{\textbf{m}} = \leq 1.5 \text{ t/m}^3/\textbf{2}, \textbf{2000 lb/yd}^3, \underline{\textbf{m}} = \leq 1.8 \text{ t/m}^3/\textbf{2}, \textbf{2000 lb/yd}^3, \underline{\textbf{m}} =$ 

<sup>2)</sup> HD bucket with teeth Z 40

<sup>3)</sup> Bucket for direct mounting

<sup>4)</sup> Bucket for mounting to quick coupler

Other buckets available upon request

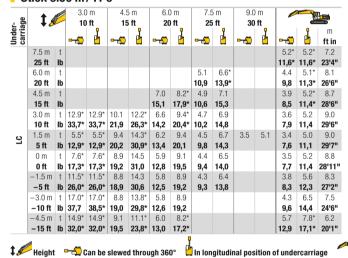
### Lift Capacities

with Mono Boom 6.00 m/19'8", Counterweight 4.6 t/10,140 lb and Track Pads 800 mm/31"

#### Stick 2.50 m/8'2" 6.0 m 10 ft 15 ft 20 ft 25 ft 30 ft ď --- l --**-**--5 --5 --5 ft in 7.2 7.9 25 ft lb 16,2 17,2\* 19'5" 20 ft lb 15,3 18,9\* 12,0 16,5\* 23'2" 4 5 m 17.5\* 17.5\* 10.6 11.7\* 6.8 9.4\* 4.9 7.0 46 6.6 15 ft | lb | 37,1\* | 37,1\* | 22,9 | 25,1\* | 14,8 20,5\* 10,5 15,1 10,2 14,7 25'6" 3.0 m 9.8 14.0\* 6.5 4.2 6.1 10 ft lb 21,1 30,1\* 14,0 20,8 10,2 14,8 9,3 13,5 26'7" 1.5 m 92 148 62 93 6.7 5.9 5ft lb 19,9 31,7 13,4 20,1 9,9 14,4 9,0 13,1 26'8" 0 m 90 145 6.0 91 4.5 66 42 6.1 92 135 25111" Oft Ih 19.4 31.1 13.0 19.6 9.7 14.2 -1.5 m t 12.9\* 12.9\* 9.0 14 4 6.0 91 46 6.8 -5 ft lb 29,4\* 29,4\* 19,4 31,1 12,9 19,5 10.2 15.0 24'1" -3.0 m | t | 15.7\* | 15.7\* 9.2 12.3 5.6 8.4 6.4 -10 ft lb 34,1\* 34,1\* 19,8 26,7\* 13,2 19,8 12,5 18,7 20'11" -4.5 m t 10.5\* 10.5\* 8.2\* 4.8 7.6\* -15 ft lb 22,2\* 22,2\* 17,2\* 17,2\* 16,5\* 16,5\* 15'6"

S	Stick 3.00 m/9'10"														
	<b>+</b> 2	2		) m		m		) m		m	9.0				n <sub>ss</sub>
- age	₩ 8		10	ft	15	ft	20	ft	25	ft	30	ft			
Under- carriage			<u></u> 5	ď	<b></b> 3	ď		<u>L</u>		ď	<u>⊶</u>	ď	3	ď	m ft in
	7.5 m	t					7.3	7.7*					6.1	6.3*	6.6
	25 ft	lb					15,7	16,5*					13,9	14,0*	21'6"
	6.0 m	t					7.2	8.0*	5.0	6.7*			4.8	6.1*	7.6
	20 ft	lb					15,5	17,5*					10,8	13,5*	24'11"
	4.5 m	t			10.7*	10.7*	6.9	8.9*	4.9	7.1			4.2	6.0	8.3
	15 ft	lb			23,1*	23,1*	14,9	19,2*	10,5	15,2			9,3	13,4	27'
	3.0 m	t			10.0	13.1*	6.5	9.7	4.7	6.9			3.9	5.6	8.6
	10 ft	lb			21,5	28,3*	14,1	20,9	10,2	14,8			8,5	12,3	28'1"
2	1.5 m	t			9.3	14.9	6.2	9.3	4.5	6.7			3.7	5.5	8.6
_	5 ft	lb			20,0	31,9	13,4	20,1	9,8	14,4			8,2	12,0	28'2"
	0 m	t	6.5*	6.5*	9.0	14.5	6.0	9.1	4.4	6.5			3.8	5.6	8.4
	0 ft	lb	15,0*	15,0*	19,3	31,1	12,9	19,6	9,5	14,1			8,4	12,3	27'6"
	-1.5 m	t	12.0*	12.0*	8.9	14.4	5.9	9.0	4.4	6.5			4.1	6.1	7.9
	-5 ft	lb	27,2*	27,2*	19,2	30,9	12,7	19,3	9,5	14,0			9,1	13,5	25'8"
	-3.0 m	t	17.5*	17.5*	9.0	13.1*	6.0	9.0					4.9	7.3	7.0
	-10 ft	lb	38,0*	38,0*	19,4	28,4*	12,9	19,5					10,9	16,2	22'10"
	-4.5 m	t	12.9*	12.9*	9.3	9.9*							6.9	7.8*	5.6
	-15 ft	lb	27,5*	27,5*	20,0	21,0*							15,5	17,0*	18'

### Stick 3.50 m / 11'6"



Max. reach \* Limited by hydr. capacity

The load values are quoted in tons (t)/lb x 1,000 at stick end (without bucket), and may be swung 360° on firm and even ground. Adjacent values are valid for the undercarriage when in the longitudinal position. Capacities are valid for 800 mm/31" wide track pads. Indicated loads are based on ISO 10567 standard and do not exceed 75% of tipping or 87% of hydraulic capacity (indicated via \*). Without bucket cylinder, link and lever the lift capacities will increase by 345 kg/760 lb. Lifting capacity of the excavator is limited by machine stability and hydraulic capacity.

Determine maximum load lift from load lift chart displayed in the operator's cab or from load lift chart detailed in the operator's manual supplied with the machine.

### Lift Capacities

with Mono Boom 6.00 m/19'8", Counterweight 5.1 t/11,240 lb and Track Pads 800 mm/31"

#### Stick 2.50 m/8'2" 15 ft 20 ft 25 ft 30 ft --- j <u>⊶</u> di طے | ط --- d ---7.5 7.9 25 ft lb 16,9 17,2\* 19'5" 12,6 16,5\* 23'2" 20 ft lb 16,1 18,9\* 17.5\* 17.5\* 11.1 11.7\* 9.4\* 6.9 15 ft | lb | 37,1\* | 37,1\* | 24,0 | 25,1\* | 15,5 | 20,5\* | 11,0 | 15,8 10,7 15,3 25'6" 3.0 m 10.3 14.0\* 6.8 4.4 6.4 10 ft lb 22,2 30,1\* 14,8 21,7 10,7 15,5 9,8 14,1 26'7" 1.5 m 97 15.4\* 6.5 9.8 6.2 5ft lb 21,0 33,2 14,1 21,0 10,4 15,1 9,5 13,7 26'8" 0 m 9.5 152 64 96 44 6.4 9,8 14,2 25'11" 20.5 32.6 13.8 20.6 10.2 14.9 ∩ft lh -1.5 m t 12.9\* 12.9\* 9.5 14 4\* 6.3 9.5 49 -5 ft lb 29,4\* 29,4\* 20,5 31,3\* 13,7 20,5 10,8 15,7 24'1" -3.0 m | t | 15.7\* | 15.7\* 9.7 12.3\* 6.4 5.9 8.5\* 6.4 -10 ft lb 34,1\* 34,1\* 20,8 26,7\* 13,9 20,0\* 13,2 18,8\* 20'11" -4.5 m t 10.5\* 10.5\* 8.2\* 7.6\* -15 ft lb 22,2\* 22,2\* 17,2\* 17,2\* 16,5\* 16,5\* 15'6"

S	tick 3.00 m/9'10"														
-ge	1,	100	3.0 <b>10</b>	) m ) ft				6.0 m <b>20 ft</b>		i ft	9.0 <b>30</b>	m ft			
Under- carriage			<b>⊶</b> 5	ď	<b></b> - <b>3</b>	<u>L</u>		<u>L</u>	5	<u>L</u>	<del>5</del>	j	5	Ŀ	m ft in
	7.5 m	t					7.7	7.7*					6.3*	6.3*	6.6
	25 ft	lb					16,4	16,5*					14,0*	14,0*	21'6"
	6.0 m	t					7.5	8.0*	5.3	6.7*			5.1	6.1*	7.6
	20 ft	lb					16,2	17,5*					11,3	13,5*	24'11"
	4.5 m	t			10.7*	10.7*	7.3	8.9*	5.2	7.4			4.4	6.2*	8.3
	15 ft	lb			23,1*	23,1*	15,6	19,2*	11,1	15,9			9,8	13,6*	27'
	3.0 m	t			10.5	13.1*	6.9	10.0*	5.0	7.2			4.1	5.9	8.6
	10 ft	lb			22,6	28,3*	14,9	21,6*	10,7	15,5			9,0	12,9	28'1"
2	1.5 m	t			9.8	14.9*	6.5	9.8	4.8	7.0			4.0	5.7	8.6
_	5 ft	lb			21,1	32,3*	14,1	21,0	10,4	15,1			8,7	12,6	28'2"
	0 m	t	6.5*	6.5*	9.5	15.2	6.3	9.5	4.7	6.9			4.0	5.9	8.4
	0 ft	lb	15,0*	15,0*	20,4	32,5	13,7	20,5	10,1	14,8			8,9	12,9	27'6"
	-1.5 m	t	12.0*	12.0*	9.4	14.8*	6.2	9.4	4.6	6.8			4.4	6.4	7.9
	-5 ft	lb	27,2*	27,2*	20,2	32,1*	13,5	20,3	10,0	14,7			9,7	14,1	25'8"
	-3.0 m	t	17.5*	17.5*	9.5	13.1*	6.3	9.5					5.2	7.6	7.0
	-10 ft	lb	38,0*	38,0*	20,5	28,4*	13,6	20,4					11,5	17,0	22'10"
	-4.5 m	t	12.9*	12.9*	9.8	9.9*							7.2	7.8*	5.6
	-15 ft	lb	27,5*	27,5*	21,0*	21,0*							16,3	17,0*	18'

#### Stick 3.50 m/11'6"

	_ m		3.0 m		4.5 m		6.0	) m	7.5 m		9.0 m				
r- age	↓ ⋬		10	) ft	15	ift_	20	ft _	25	ift_	30	ft		ے	
Under- carriage			5	ď	5	ď	5	ď	5	ď	⊶∰	ď	5	ď	m ft in
	7.5 m	t											5.2*	5.2*	7.2
	25 ft	lb											11,6*	11,6*	23'4"
	6.0 m	t							5.3	6.6*			4.6	5.1*	8.1
	20 ft	lb							11,4	13,9*			10,3	11,3*	26'6"
	4.5 m	t					7.3	8.2*	5.2	7.4			4.1	5.2*	8.7
	15 ft	lb					15,8	17,9*	11,1	15,9			9,0	11,4*	28'6"
	3.0 m	t	12.9*	12.9*	10.6	12.2*	6.9	9.4*	5.0	7.2			3.8	5.4*	9.0
	10 ft	lb	33,7*	33,7*	23,0	26,3*	15,0	20,4*	10,7	15,5			8,3	11,9*	29'6"
2	1.5 m	t	5.5*	5.5*	9.9	14.3*	6.6	9.8	4.8	7.0	3.7	5.3	3.7	5.3	9.0
_	5 ft	lb	12,9*	12,9*	21,3	30,9*	14,1	21,1	10,3	15,0			8,1	11,7	29'7"
	0 m	t	7.6*	7.6*	9.4	15.1	6.3	9.5	4.6	6.8			3.7	5.4	8.8
	0 ft	lb	17,3*	17,3*	20,3	32,5	13,6	20,4	10,0	14,7			8,2	11,9	28'11"
	-1.5 m	t	11.5*	11.5*	9.3	15.0	6.2	9.3	4.6	6.7			4.0	5.8	8.3
	-5 ft	lb	26,0*	26,0*	20,0	32,1	13,3	20,1	9,8	14,5			8,8	12,9	27'2"
	-3.0 m	t	17.0*	17.0*	9.3	13.8*	6.2	9.3					4.6	6.8	7.5
	-10 ft	lb	38,5*	38,5*	20,1	29,8*	13,3	20,1					10,2	15,1	24'6"
	-4.5 m	t	14.9*	14.9*	9.6	11.1*	6.3	8.2*					6.1	7.8*	6.2
	-15 ft	lb	32,0*	32,0*	20,6	23,8*	13,7	17,2*					13,6	17,1*	20'1"
	4							P							

Height — Can be slewed through 360° In longitudinal position of undercarriage

Max. reach \* Limited by hydr. capacity

The load values are quoted in tons (t)/lb x 1,000 at stick end (without bucket), and may be swung 360° on firm and even ground. Adjacent values are valid for the undercarriage when in the longitudinal position. Capacities are valid for 800 mm/31" wide track pads. Indicated loads are based on ISO 10567 standard and do not exceed 75% of tipping or 87% of hydraulic capacity (indicated via \*). Without bucket cylinder, link and lever the lift capacities will increase by 345 kg/760 lb. Lifting capacity of the excavator is limited by machine stability and hydraulic capacity.

Determine maximum load lift from load lift chart displayed in the operator's cab or from load lift chart detailed in the operator's manual supplied with the machine.

### Available Attachments



### Rigid Ditch Cleaning Bucket

GRL 90, for direct mounting												
Cutting width	mm/in	1,500/ <b>59"</b>	2,000/79"	2,010/ <b>79"</b>	2,400/ <b>95"</b>							
Capacity	m <sup>3</sup> / <b>yd</b> 3	0.50/ <b>0.65</b>	0.70/ <b>0.92</b>	0.85/1.11	0.85/1.11							
Weight	kg/ <b>lb</b>	400/ <b>880</b>	500/ <b>1,100</b>	530/1,170	580/ <b>1,280</b>							
GRL 90, for mou	nting to quic	k coupler SWA 48										
Cutting width	mm/in	1,500/ <b>59"</b>	1,500/ <b>59"</b>	2,000/79"	2,000/ <b>79"</b>	2,000/79"	2,400/ <b>95"</b>	2,400/ <b>95"</b>				
Capacity	m <sup>3</sup> / <b>yd</b> 3	0.50/ <b>0.65</b>	0.95/ <b>1.24</b>	0.70/0.92	1.20/ <b>1.57</b>	1.25/ <b>1.63</b>	0.85/1.11	1.15/ <b>1.50</b>				
Weight	kg/ <b>lb</b>	430/ <b>950</b>	560/ <b>1,240</b>	400/ <b>880</b>	640/ <b>1,410</b>	600/ <b>1,320</b>	600/ <b>1,320</b>	650/ <b>1,430</b>				



### Tiltable Ditch Cleaning Bucket

GRL 90, 2 x 50° tiltable, for direct mounting													
Cutting width	mm/in	1,600/ <b>63"</b>	2,000/79"	2,000/ <b>79"</b>	2,000/ <b>79"</b>	2,200/87"	2,400/ <b>95"</b>	2,800/ <b>110"</b>					
Capacity	m <sup>3</sup> / <b>yd<sup>3</sup></b>	0.80/1.05	0.50/ <b>0.65</b>	0.70/0.92	1.00/1.31	1.15/ <b>1.50</b>	0.85/1.11	1.45/ <b>1.90</b>					
Weight	kg/lb	798/ <b>1,760</b>	686/ <b>1,510</b>	819/1,810	883/1,950	920/ <b>2,030</b>	885/ <b>1,950</b>	1,009/2,220					
GRL 90, 2 x 50° 1	iltable, for n	nounting to q	uick coupler S	WA 48									
Cutting width	mm/in	1,600/ <b>63"</b>	2,000/ <b>79"</b>	2,000/ <b>79"</b>	2,000/ <b>79"</b>	2,200/87"	2,200/87"	2,200/87"	2,400/ <b>95"</b>	2,400/ <b>95"</b>	2,800/110"		
Capacity	m <sup>3</sup> / <b>yd<sup>3</sup></b>	0.80/1.05	0.50/0.65	0.70/0.92	1.00/1.31	0.80/1.05	1.15/ <b>1.50</b>	1.40/1.83	0.85/1.11	1.25/ <b>1.63</b>	1.85/2.42		
Weight	ka/ <b>lb</b>	850/1.870	690/1.520	880/1.940	940/2.070	880/1.940	980/2.160	1.000/2.210	890/1.960	1.000/2.210	1.088/2.400		



### Tilt Bucket

SL 90, 2 x 50° tiltable, for direct mounting												
Cutting width	mm/in	1,600/ <b>63"</b>	1,600/ <b>63"</b>	1,600/ <b>63"</b>								
Capacity	m <sup>3</sup> / <b>yd<sup>3</sup></b>	0.80/1.05	1.00/1.31	1.35/1.77								
Weight	kg/lb	768/ <b>1,690</b>	820/1,810	918/ <b>2,020</b>								
SL 90, 2 x 50° til	table, for mo	ounting to quic	k coupler SWA	48								
Cutting width	mm/in	1,500/ <b>59"</b>	1,500/ <b>59"</b>	1,600/ <b>63"</b>								
Capacity	m <sup>3</sup> / <b>yd</b> 3	0.60/ <b>0.78</b>	1.20/ <b>1.57</b>	0.80/1.05	1.00/1.31	1.35/1.77	1.55/2.03	1.00/1.31	1.35/ <b>1.77</b>	1.55/2.03		
Weight	kg/ <b>lb</b>	680/ <b>1,500</b>	970/ <b>2,140</b>	820/ <b>1,810</b>	890/ <b>1,960</b>	970/ <b>2,140</b>	1,035/2,280	1,006/2,220	1,184/2,610	1,550/3,420		
HD-version								X	X	X		



### Clamshells

-	GM 20C, earthmov	ing shell, t	for mounting to quick coupler SWA	48 (exists for direct mounting)		
	Cutting width	mm/in	600/ <b>24"</b>	800/31"	1,000/ <b>39"</b>	1,200/47"
	Capacity	m3/ <b>yd3</b>	0.45/ <b>0.59</b>	0.60/ <b>0.78</b>	0.75/0.98	0.90/1.18
	Weight	ka/ <b>lh</b>	1.080/2.380	1 130/2.490	1 205/2.660	1 270 / 2.800



Sorting Gra	ab	perforated			ribbed			closed			stone tong
SG 30, for direct	mounting										
Cutting width	mm/in	1,000/39"	1,200/47"	1,400/ <b>55"</b>	1,000/39"	1,200/47"	1,400/ <b>55"</b>	1,000/39"	1,200/47"	1,400/ <b>55"</b>	1,020/40"
Capacity	m <sup>3</sup> / <b>yd<sup>3</sup></b>	0.85/1.11	1.00/ <b>1.31</b>	1.15/ <b>1.50</b>	0.75/ <b>0.98</b>	0.90/1.18	1.05/ <b>1.37</b>	0.85/1.11	1.00/1.31	1.15/ <b>1.50</b>	0.85/1.11
Weight	kg/ <b>lb</b>	1,700/ <b>3,750</b>	1,570/ <b>3,460</b>	1,850/4,080	1,775/3,910	1,885/4,160	1,990/ <b>4,390</b>	1,730/3,810	1,810/3,990	1,890/ <b>4,170</b>	1,765/3,890
SG 30, for mount	ting to quick	coupler SWA	48								
Cutting width	mm/in	1,000/39"	1,200/47"	1,400/ <b>55"</b>	1,000/39"	1,200/47"	1,400/ <b>55"</b>	1,000/39"	1,200/47"	1,400/ <b>55"</b>	1,020/40"
Capacity	m <sup>3</sup> / <b>yd<sup>3</sup></b>	0.85/1.11	1.00/1.31	1.15/ <b>1.50</b>	0.75/0.98	0.90/1.18	1.05/ <b>1.37</b>	0.85/1.11	1.00/1.31	1.15/ <b>1.50</b>	0.85/1.11
Weight	kg/ <b>lb</b>	1,700/ <b>3,750</b>	1,570/ <b>3,460</b>	1,850/ <b>4,080</b>	1,775/3,910	1,885/ <b>4,160</b>	1,990/ <b>4,390</b>	1,730/3,810	1,810/3,990	1,890/ <b>4,170</b>	1,765/3,890



### Tiltrotator

LH-TR 25, for r	LH-TR 25, for mounting to quick coupler SWA 48										
Weight	kg/ <b>lb</b>	720/ <b>1,590</b>									
Rotation		360°									
Tilt		2 x 50°									

### Serial Equipment

### Undercarriage

Lashing eyes

Sprocket with dirt ejector

Track and carrier rollers, sealed and lifetime-lubricated

### Uppercarriage

Access platforms without protruding parts

Anti-skid surfaces

Automatic swing brake lock

DEF tank filling indicator

DEF tank lockable access hatch

Engine coolant level, visible from the cab

Engine hood with gas spring opening

Filters accessible from ground level

Handrails

Hydraulic oil level, visible from ground level

Lockable fuel tank can

Lockable service doors

Lockable storage and accessories compartment

Lockable storage box

Main switch, accessible from ground level

Main switch, electric, with timer

Main switch, manual, lockable

Positioning swing brake manual Protection grid on radiator fan

Safe uppercarriage side access platform

Sound insulation

Swing drive gearbox oil level, visible from the cab

Swing-out radiators

Windshield washer fluid tank, accessible from ground level

### Hydraulic System

Dedicated swing circuit

Filter with integrated fine filters

Hydraulic pressure measuring ports

Liebherr Positive Control system with 2 independent circuits

Magnetic rod

Pressure accumulator for controlled lowering of equipment with engine turned off



### **E**ngine

Air filter with automatic dust ejector

Automatic engine idling/speed increase, controlled via joystick sensors

Common-Rail injection system

Engine oil dipstick

Exhaust gas after-treatment system - SCR Fixed geometry turbocharger

Fuel fine filter

Fuel pre-filter and water separator

Fuel priming pump Intercooler

Power Pack US EPA Tier 4 Final



#### **Operator's Cab**

7" multifunction color touchscreen

Air conditioning, automatic, tri-zone, controlled via display

Armrests adjustable in width, height and inclination Bottle holder

Cab air filters housing, accessible from ground level

Cab door sliding windows

Cigarette lighter

Coat hook

DEF consumption on touchscreen

DEF level on touchscreen

Electric socket in cabin (12 V)

Electric socket in cabin (24 V)

Emergency hammer

Engine oil level on touchscreen

Fuel consumption on touchscreen

Fuel level on touchscreen

Hydraulic oil level on touchscreen

Interior lighting

Laminated right hand side window

LiDAT Plus (Liebherr data transfer system) Mechanical hour meters, visible from ground level

Mobile phone storage net

Movement priority between swing and boom, adjustable via touchscreen

Movement priority for stick-in, adjustable via touchscreen

Operating modes

Power modes

Rain hood over front window opening

Rearview mirror

Rear view monitoring camera

Rear window emergency exit

Right hand side view monitoring camera

Roll-down sun blinds for windscreen and roof window

ROPS safety cab structure (ISO 12117-2) Rubber floor mat, fixed on floor and remova

Shortkey button on joystick configurable

Stepless adjustable engine speed

Storage box

Storage nets

Storage spaces

Swing braking torque adjustable via touchscreen

Tiltable console left

Tinted windows

Visco-elastic damping

Windscreen wiper and washer



### **Equipment**

Anti-drift system boom cylinders

Anti-drift system stick cylinder

Boom cylinders regeneration Pivot points made of cast steel

SAE split flanges on high pressure lines

Stick cylinder regeneration

<sup>\*</sup> optionally extendable after one year

# Equipment Standard/Option

# Undercarriage

Chain guide 1 piece	•
Chain guide 2 pieces	+
Chain guide 3 pieces	+
Cover and base plate for undercarriage center section	•
Reinforced cover and base plate for undercarriage center section	+
Special painting	+
Steps	•
Steps wide	+
Track pads triple grouser 600 mm/24" / 700 mm/28" / 900 mm/35"	+
Track pads triple grouser 800 mm/31"	•
Track pads triple grouser reinforced 600 mm/24" / 700 mm/28"	+
Tracks, sealed and greased	•
Tracks, sealed and greased, reinforced	+
Undercarriage LC	•
Undercarriage storage compartment (LC undercarriage)	+

### **Uppercarriage**

•	
Air pre-filter with cyclonical dust trap	+
Boxing ring	+
Catwalk tiltable front left	+
Centralized lubrication system (automatic)	•
Centralized lubrication system (manual)	+
Counterweight heavy 5.1 t/11,240 lb	+
Counterweight standard 4.6 t/10,140 lb	•
Electric socket on uppercarriage (24 V)	+
Extended tool set including tool box	+
External starting aid (24 V)	+
Fuel anti-theft protection	+
Headlight on uppercarriage, front left, LED+, 1 piece, protection included	+1)
Headlight on uppercarriage, front right, LED, 1 piece, protection included	•1)
Headlight on uppercarriage, front right, LED+, 1 piece, protection included	+1)
Headlight on uppercarriage, lateral left, LED+, 1 piece	+1)
Headlight on uppercarriage, lateral right, LED+, 1 piece	+1)
Headlights on uppercarriage, rear, LED+, 2 pieces	+1)
Lighting for tank area	+1)
Lighting for uppercarriage access	+1)
Pre-heating system for fuel	+
Radiator fine mesh protection grid	+
Reflective warning stickers	+
Reversible fan drive	+
Rotating beacons on uppercarriage, rear, LED, 2 pieces	+
Skyview 360°	+
Special painting	+
Tank refilling pump fuel	+
Tool set including storage case	•
Uppercarriage bottom and side protection	+
Uppercarriage bottom closure sheets	•

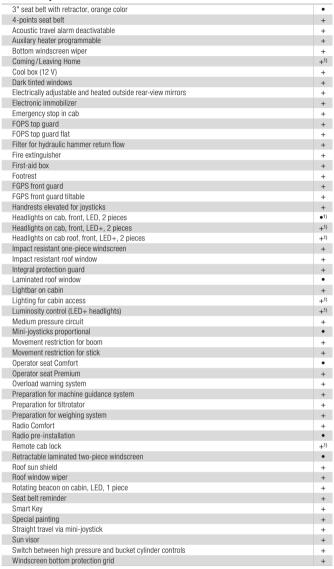
# Hydraulic System

Bypass filter for hydraulic oil	+
High pressure circuit bypass	+
High pressure circuit flow summation	+
High pressure circuit switchable on pedals or mini-joystick	+
High pressure circuit with Tool Control (20 attachment adjustments on display)	+
Leak oil line for attachment	+
Liebherr hydraulic oil	•
Liebherr hydraulic oil, adapted for extreme climate conditions	+
Liebherr hydraulic oil, biodegradable	+



Automatic engine shutdown after i	dling	+
Engine shut-down with overrun		+
Lighting for engine compartment		±1)

### Operator's Cab



### Equipment

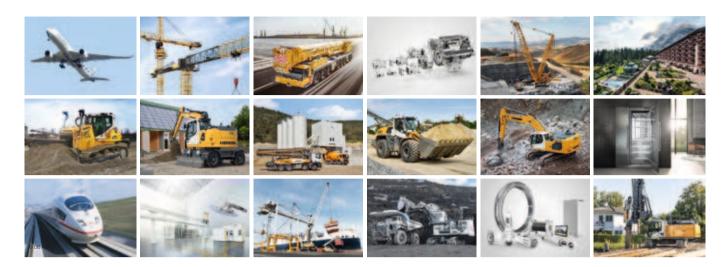
Bucket cylinder rod protection	+
Centralized lubrication extended for connecting link	+
Floating boom	+
Headlight guard on boom, right	+
Headlight guards on boom, right and left	+
Headlight on boom, left, LED+, 1 piece	+1)
Headlight on boom, right, LED, 1 piece	●1)
Headlight on boom, right, LED+, 1 piece	+1)
Headlight on stick, bottom, LED+, 1 piece	+1)
Hose protection for LIKUFIX	+
LIKUFIX electric signal plug	+
LIKUFIX for quick coupler SWA 48 hydraulic	+
Load holding valve for bucket cylinder	+
Lubrication hoses protection on stick	+
Mono boom 6.00 m/ <b>19'8"</b>	•
Pipe fracture safety valve for stick cylinder	+
Pipe fracture safety valves for boom cylinders	+
Quick coupler SWA 48 hydraulic	+
Quick coupler SWA 48 mechanical	+
Special painting	+
Stick 2.50 m/ <b>8'2"</b>	+
Stick 3.00 m/9'10"	+
Stick 3.50 m/ <b>11'6"</b>	+
Stick bottom protection	+
Tool Management	+

#### $\bullet$ = Standard, + = Option

<sup>1)</sup> Equipment not individually available, but only as predefined packages Non-exhaustive list, please contact us for further information.

Options and/or special equipments, supplied by vendors other than Liebherr, are only to be installed with the knowledge and approval of Liebherr in order to retain warranty.

# The Liebherr Group of Companies



#### **Diverse Product Range**

The Liebherr Group is one of the largest construction equipment manufacturers in the world. Liebherr's quality products and services hold a high reputation in many industries. The wide range includes domestic appliances, aerospace and transportation systems, machine tools and maritime cranes.

### **Exceptional Customer Benefit**

Every product line provides a complete range of models in many different versions. With both their technical excellence and superior quality, Liebherr products offer customers the highest benefits in practical applications.

#### State-of-the-art Technology

Liebherr attributes great importance to the product areas of core technology and components, in order to achieve its consistent, top-quality products. Important modules and components are developed and manufactured in-house, for instance, the entire drive and control technology for the construction equipment and mining trucks.

#### Worldwide and Family-Owned

Hans Liebherr founded the Liebherr family company in 1949. Since that time, the enterprise has steadily grown to a group of more than 130 companies with more than 48,000 employees located on all continents. The corporate headquarters of the Group is Liebherr-International AG in Bulle, Switzerland. The Liebherr family is the sole owner of the company.

#### www.liebherr.us



This product can expose you to chemicals including lead and lead compounds, which are known to the State of California to cause cancer and birth defects or other reproductive harm.

For more information go to www.P65warnings.ca.gov.



Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- ► Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- ▶ Do not modify or tamper with exhaust system.
- ▶ Do not idle the engine except as necessary.

For more information go to www.P65warnings.ca.gov/diesel.